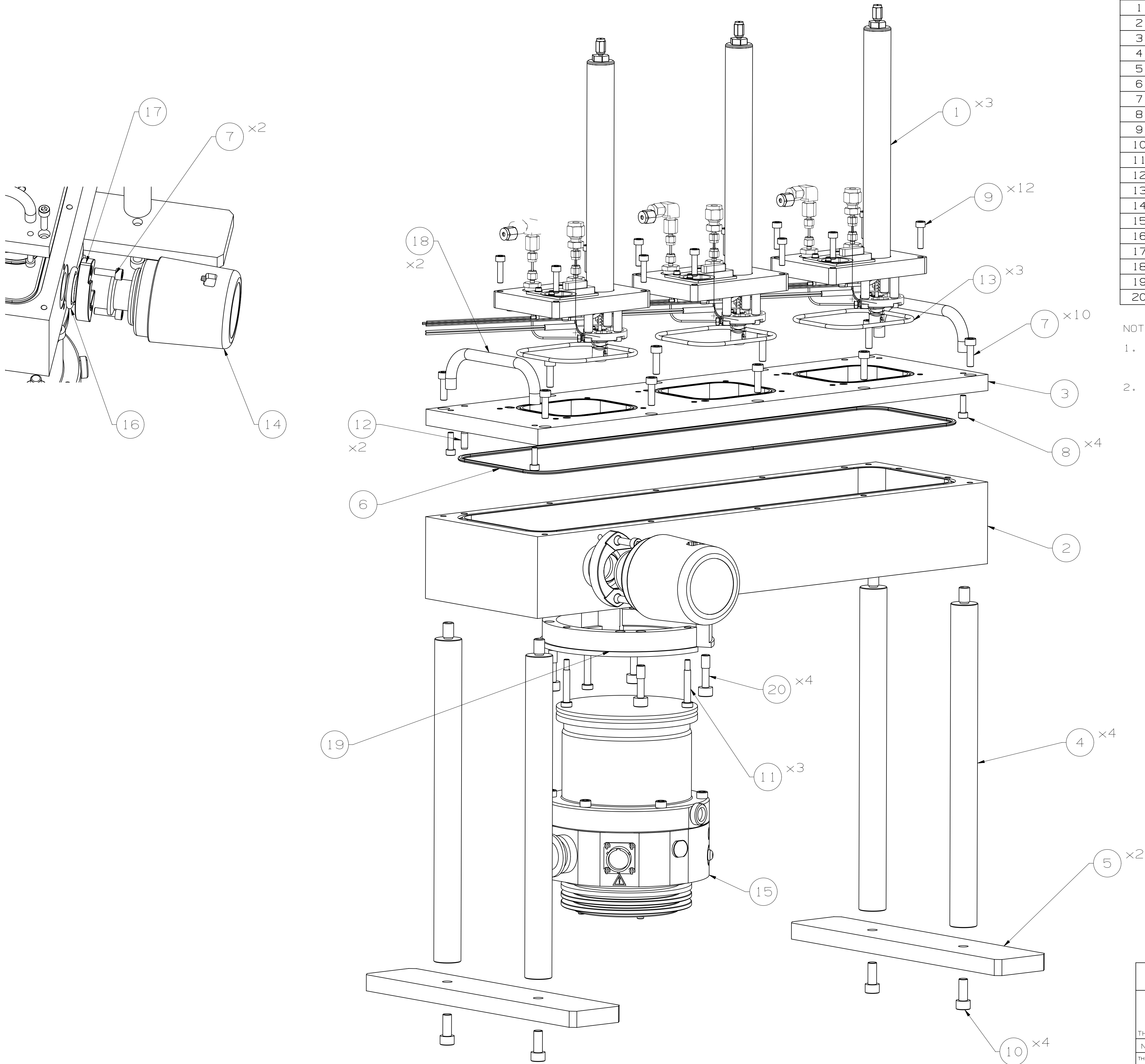




ITEM	PART NO.	DESCRIPTION	QTY	TOTAL UNITS	U/M
1	289011842	BEACON HTL MKIII TOP ASSY	3		EA
2	405023435	HOUSING DETAIL	1		EA
3	405023437	LID DETAIL	1		EA
4	405023490	SUPPORT LEG	4		EA
5	405023491	SUPPORT FOOT	2		EA
6	425001605	O RING 388.9 x 3,53	1		EA
7	5313008	SCREW M6x20 CAP HD ST STL	12		EA
8	5313051	SCREW M5x16 CAP HD ST STL	4		EA
9	5313053	SCREW M5x20 CAP HD ST STL	12		EA
10	5313067	SCREW M8x20 CAP HD ST STL	4		EA
11	5313187	SHOULDER SCREW M5x6x30	3		EA
12	5371010	DOWEL DIA 6x16 ST STL UNHARDENE	2		EA
13	5711146	O RING VITON SIZE 240	3		EA
14	6060973	GAUGE PENNING AIM-S-NW25	1		EA
15	6061832	TURBO PUMP EXT 255H COARSE INLE	1		EA
16	6071201	O RING CENTRING NW25 ALUMINIUM	1		EA
17	6071204	CLAMP C NW25	1		EA
18	6366615	HANDLE BLACK	2		EA
19	M951556CD1	TURBO PUMP CLAMP RING	1		EA
20	M960779AD1	MODIFIED M8 SCREW	4		EA

NOTE:

1. CLEANING - ALL STANDARD HARDWARE (SCREWS, NUTS, WASHERS, DOWELS, ETC) USED IN THIS ASSEMBLY MUST BE CLEANED TO 735002500 PRIOR TO ASSEMBLY.

2. PARTS TO BE MANUFACTURED IN ACCORDANCE WITH WATERS WORKMANSHIP STANDARDS 43663.

ID	ORIGINAL	20/02/17	A
DRAWN BY	MODIFICATION	DATE	REV

FOR DIMENSION AND TOLERANCING USE BS 8888	UNLESS OTHERWISE SPECIFIED All dimensions are in millimeters Remove all burrs and break sharp edges. Tolerances: Decimals 0.0 : ± 0.5 0.00 : ± 0.2 0.00 : ± 0.1 Angles : ± 15° ISO Coarse Threads: BS3643 Class: 6H/6g SURFACE ROUGHNESS 1.6µm	DESIGN I.DENBY 28FEB17 DRAWN I.DENBY 28FEB17 CHECKED N/A ENGR N/A ENGR N/A APPD N/A	Waters Stamford Avenue, Altrincham Road, Wilmslow, SK9 4AX, UK. 0161 946 2400 TITLE BEACON PAE TEST RIG SIZE DWG NO D 2890 1220 7 SCALE 1:1 VERSION 00 SHEET 1 of 1
THIRD ANGLE PROJECTION NEXT ASSY: N/A	DO NOT SCALE PRINT		REV A