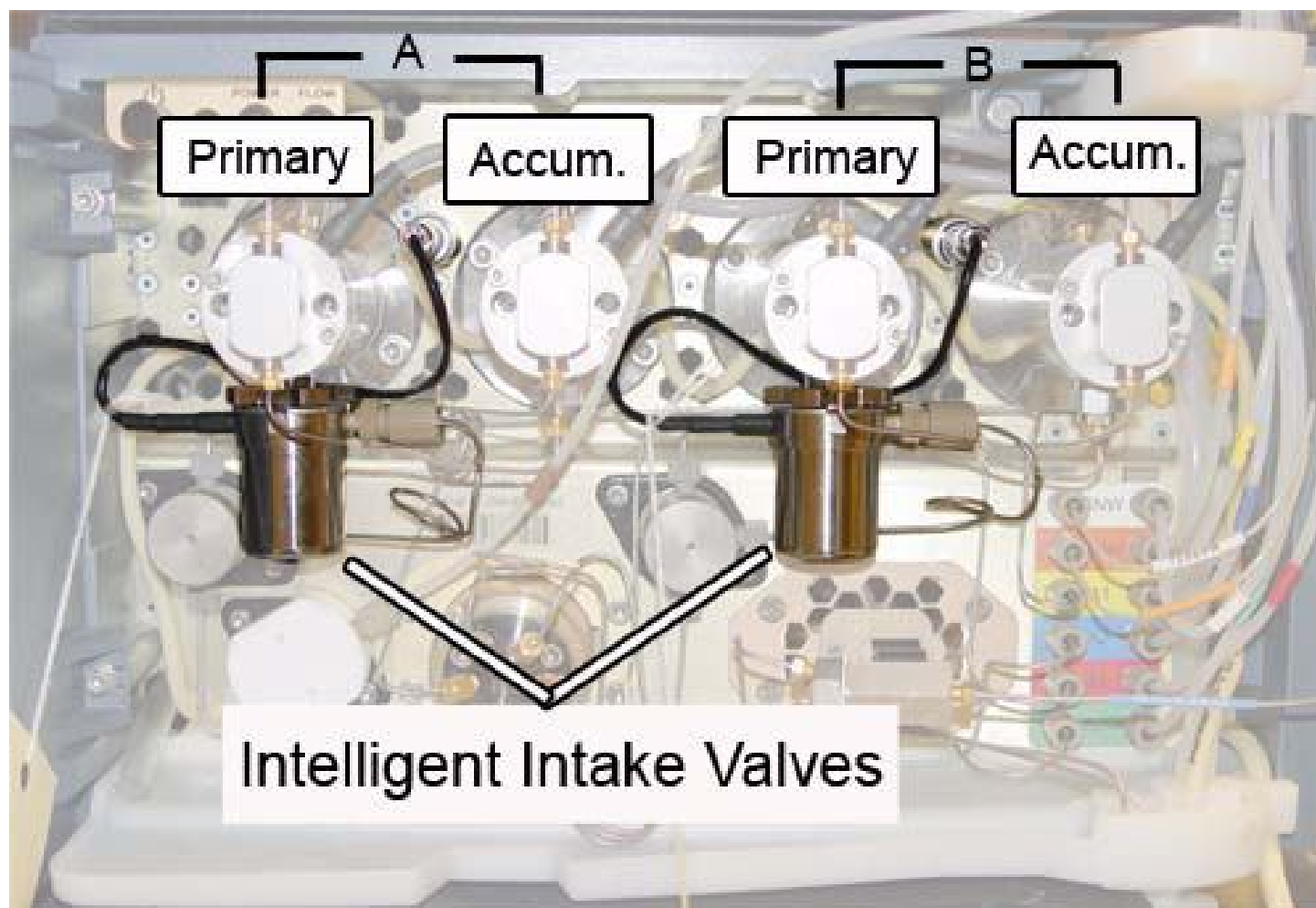


Chapter Three

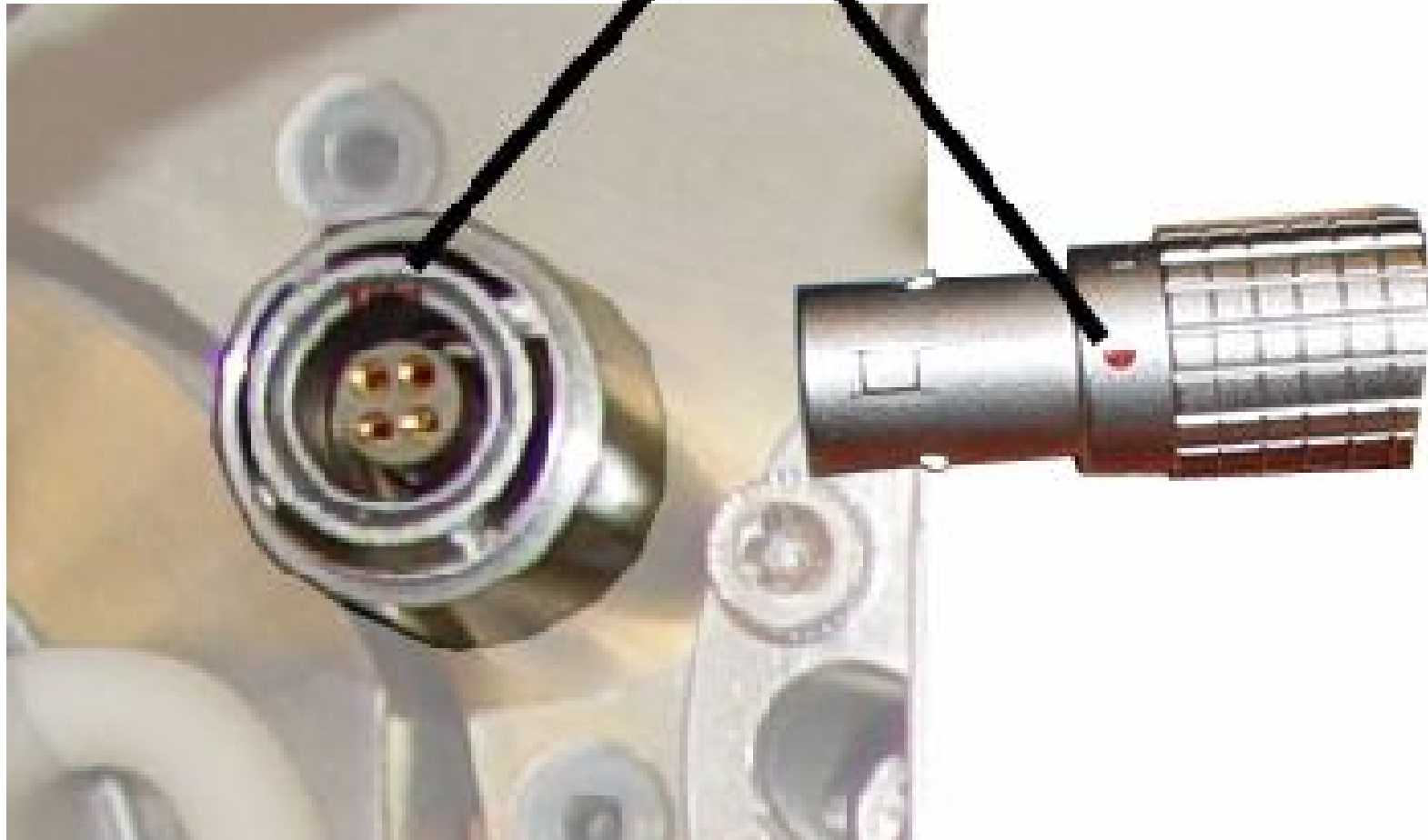
Replacing *i*² Valve Actuator

Waters
THE SCIENCE OF WHAT'S POSSIBLE.™

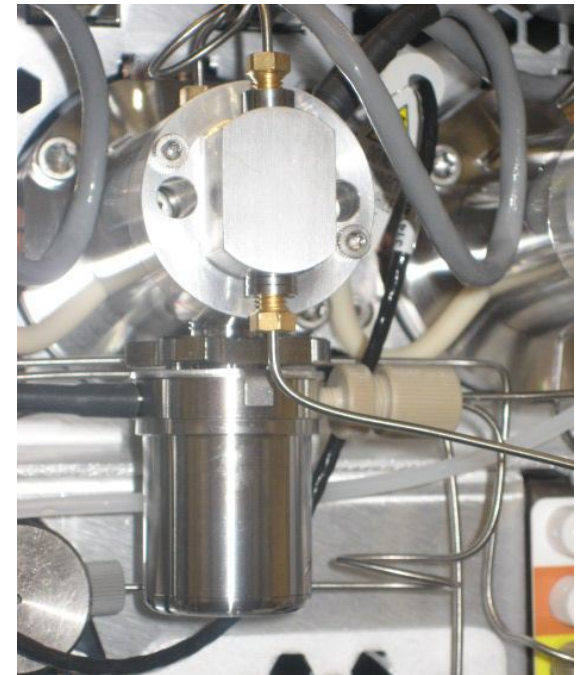
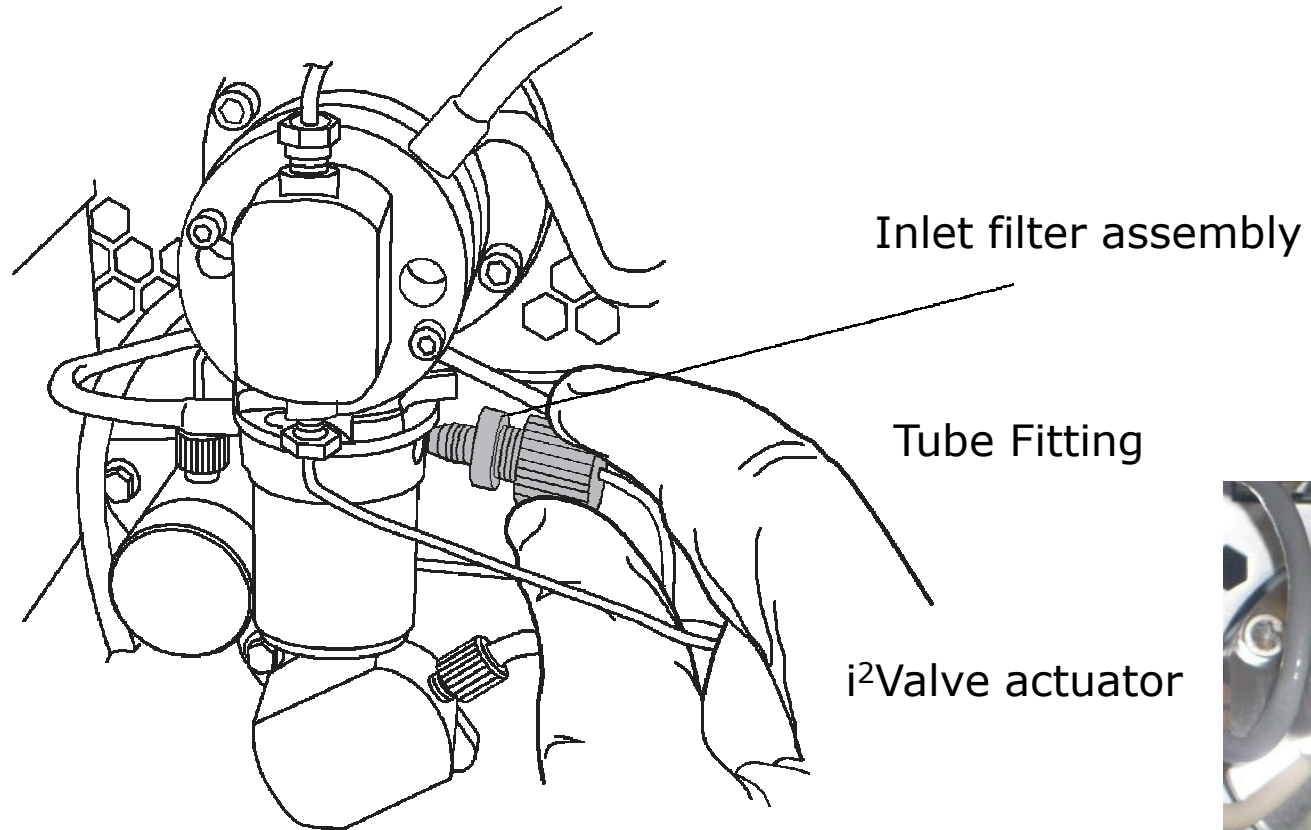


Removing the *i*²Valve actuator

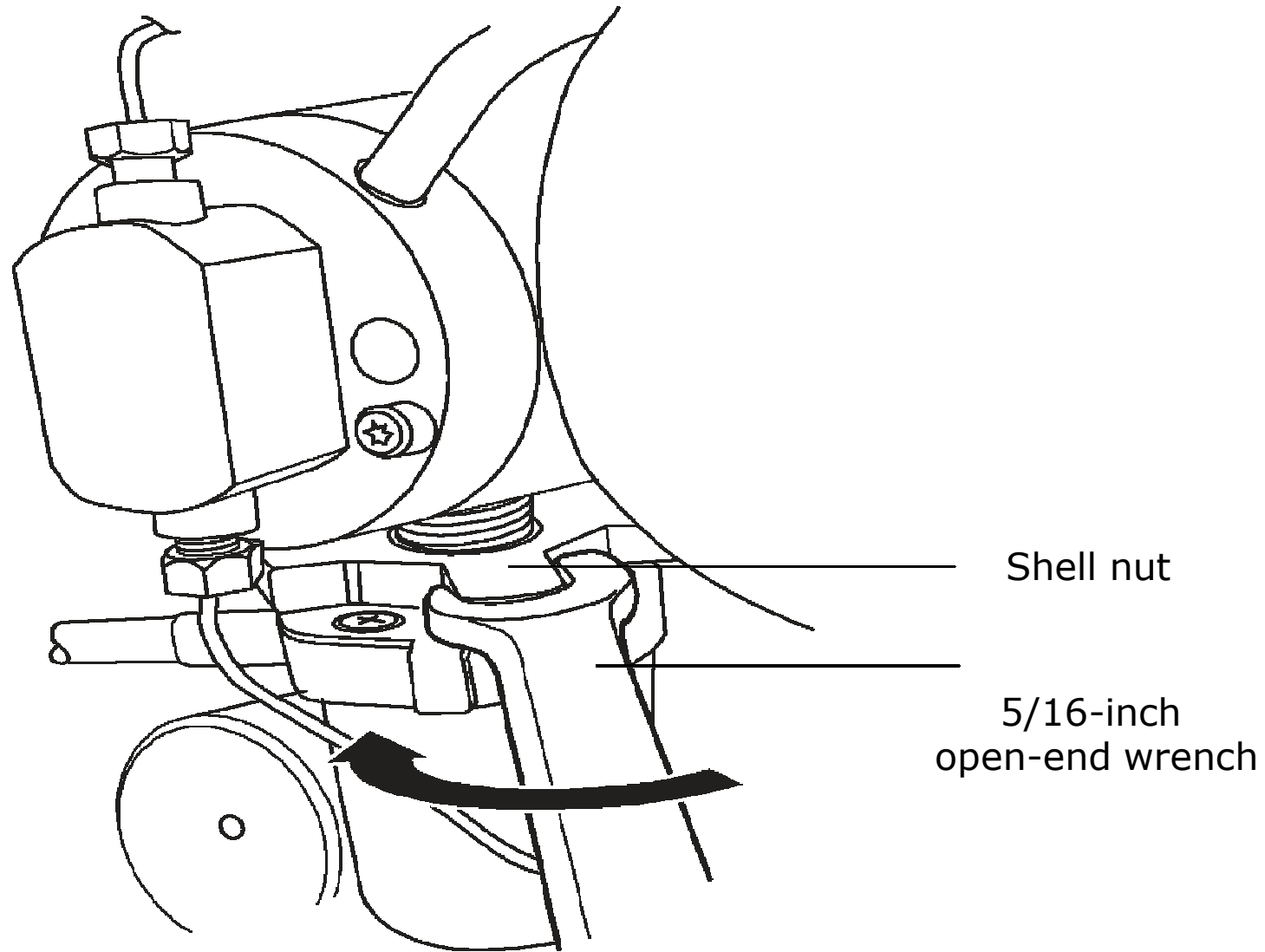
Align red dots



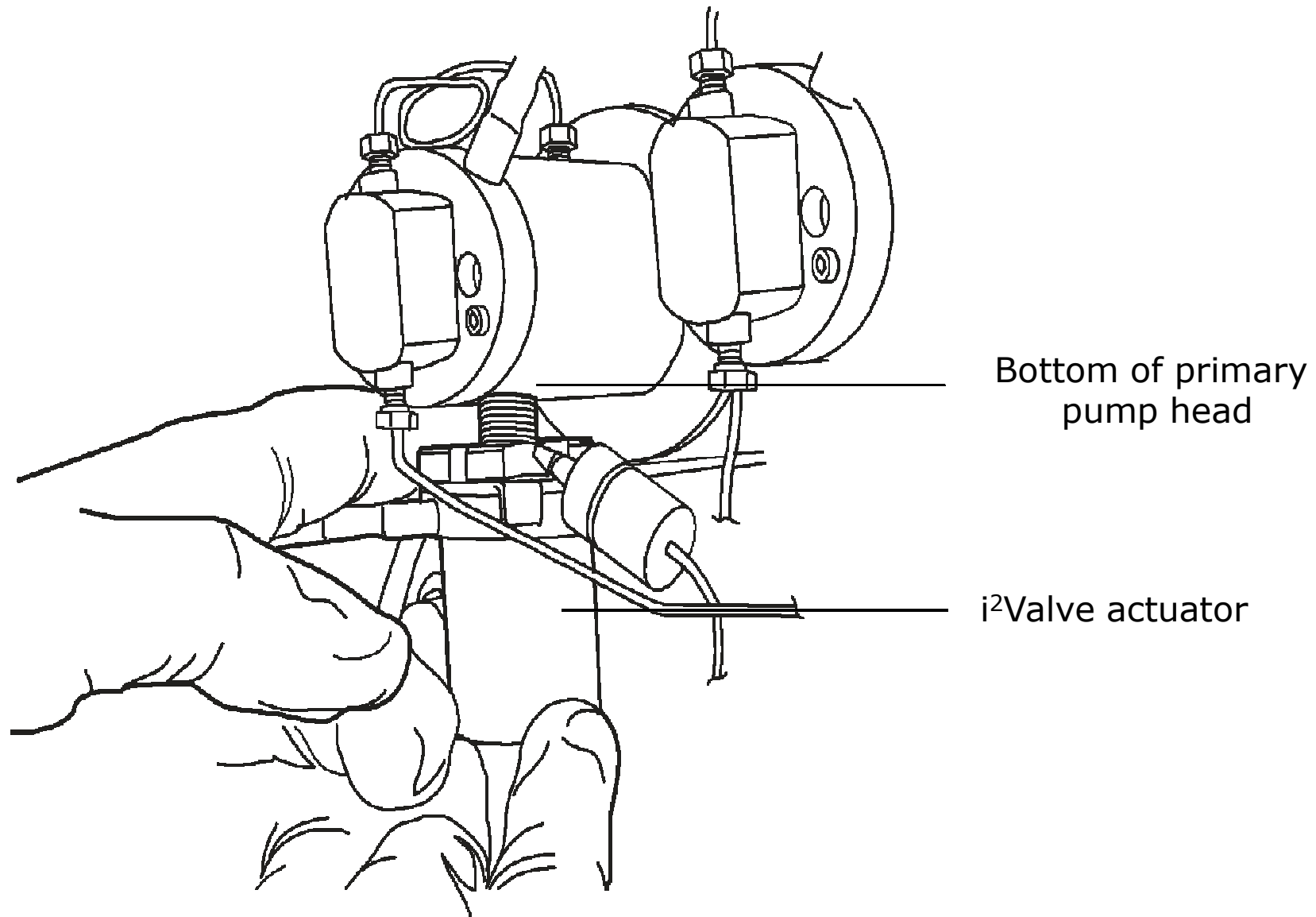
Removing the *i*²Valve actuator



Removing the *i*²Valve actuator



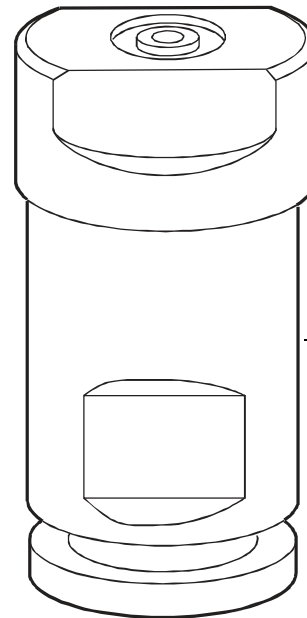
Removing the *i*²Valve actuator



Check Valve

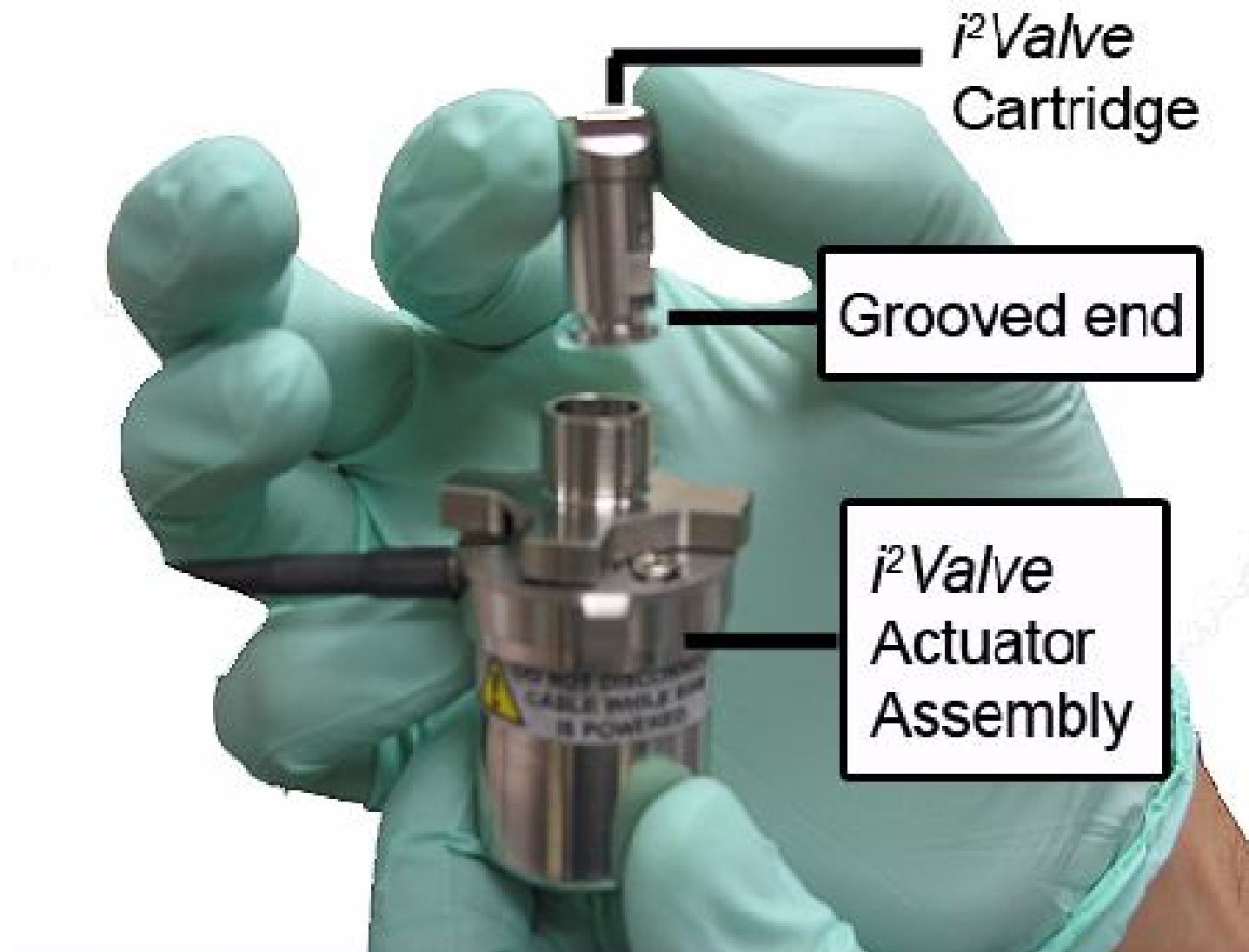
Chamfered edge
facing away
from check valve

PEEK washer

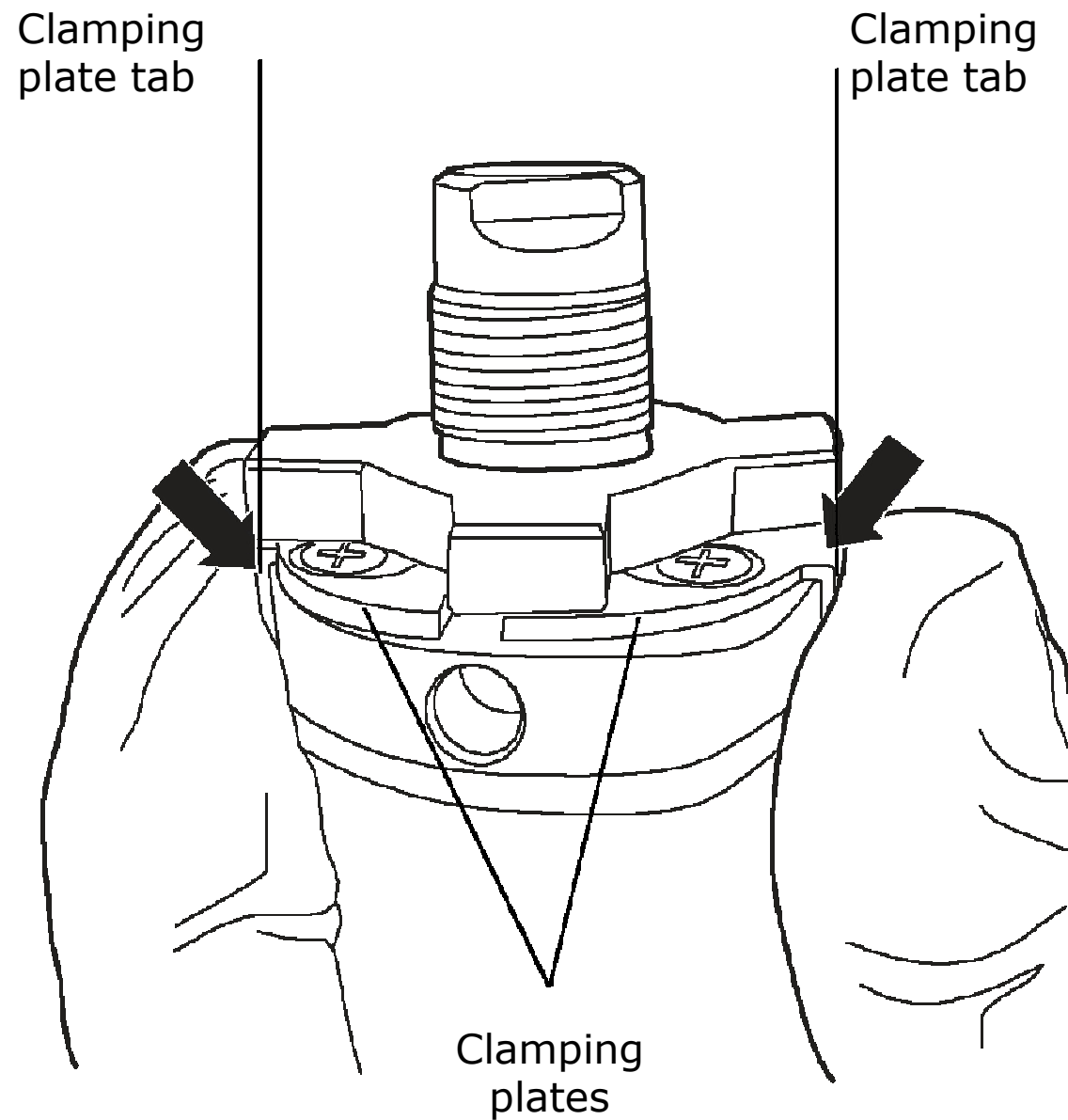


Check valve
cartridge

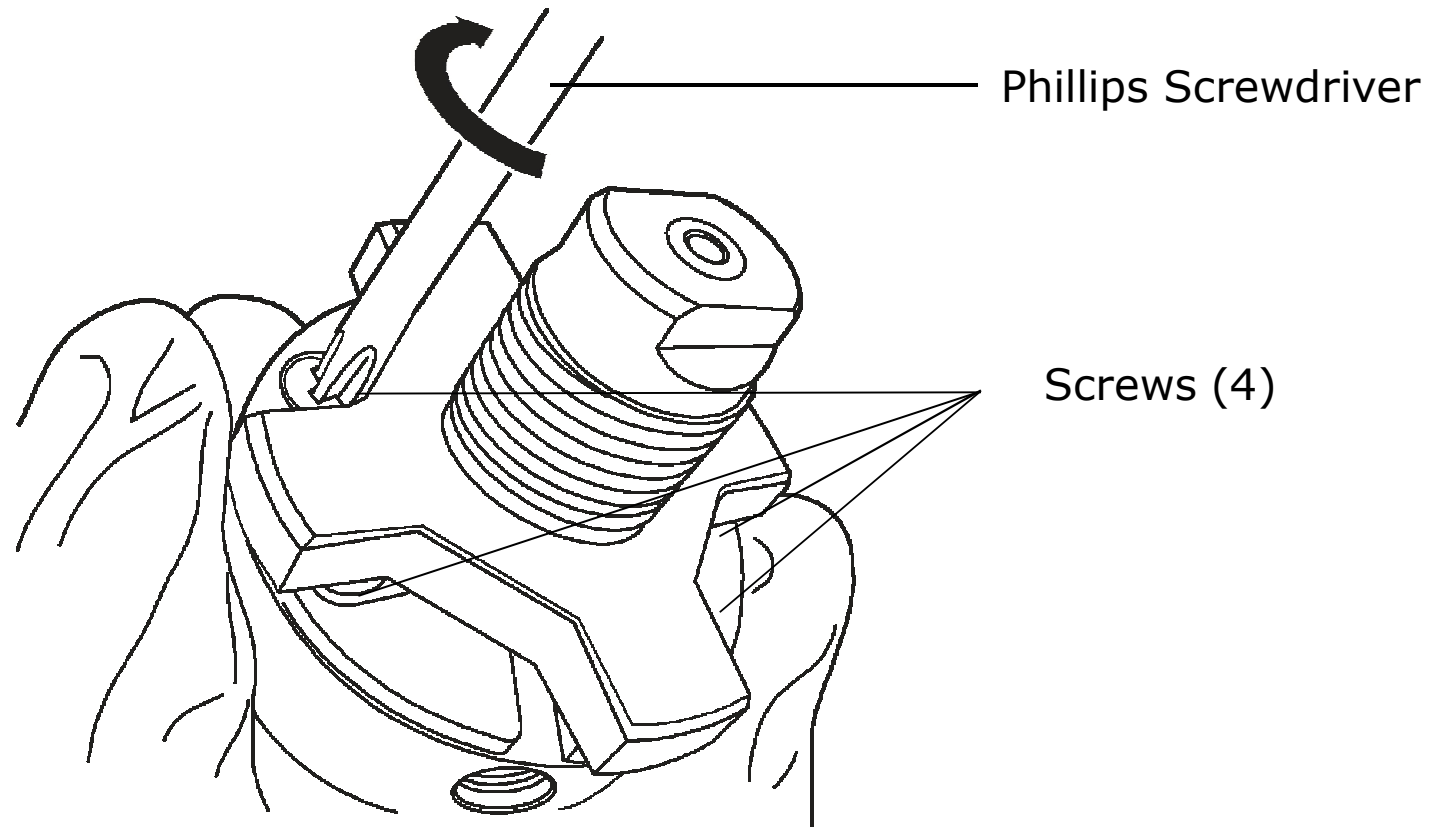
Inserting the *i*²Valve cartridge



Installing the *i*²Valve Cartridge



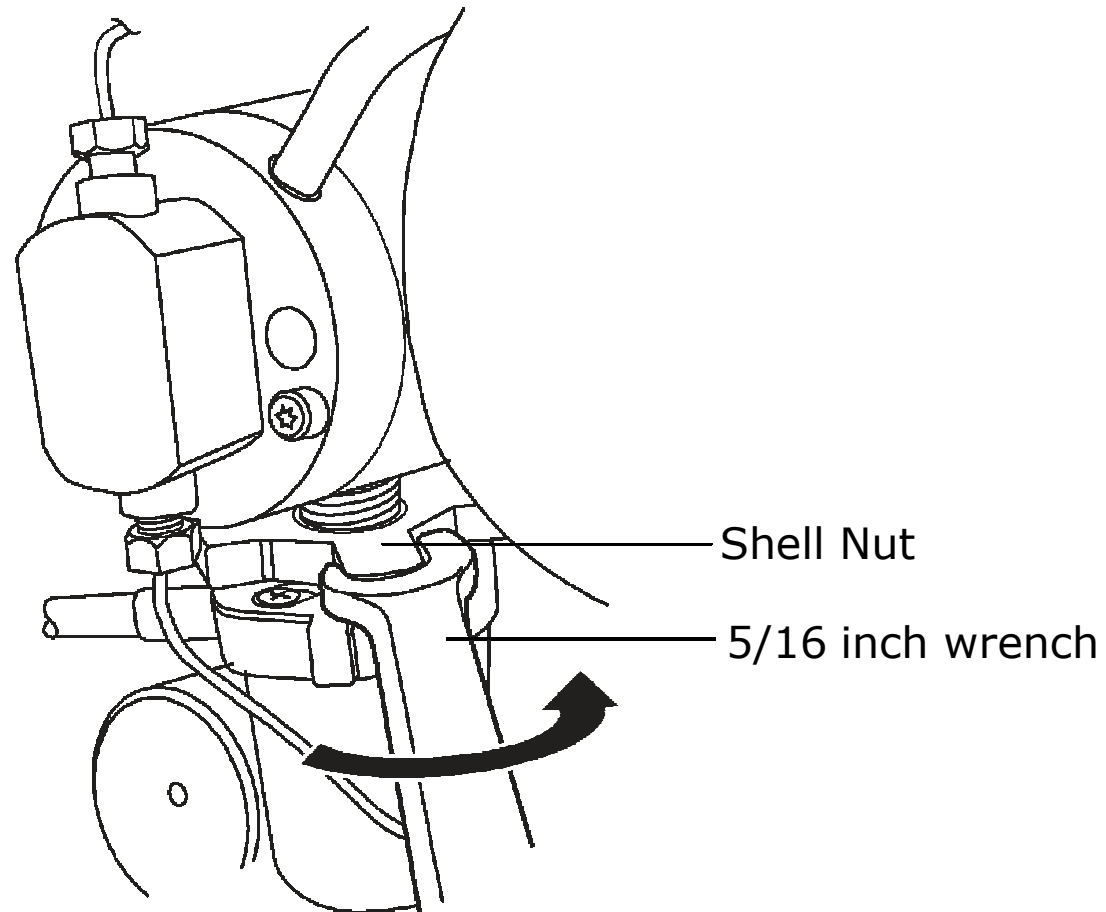
Installing the *i*²Valve Cartridge



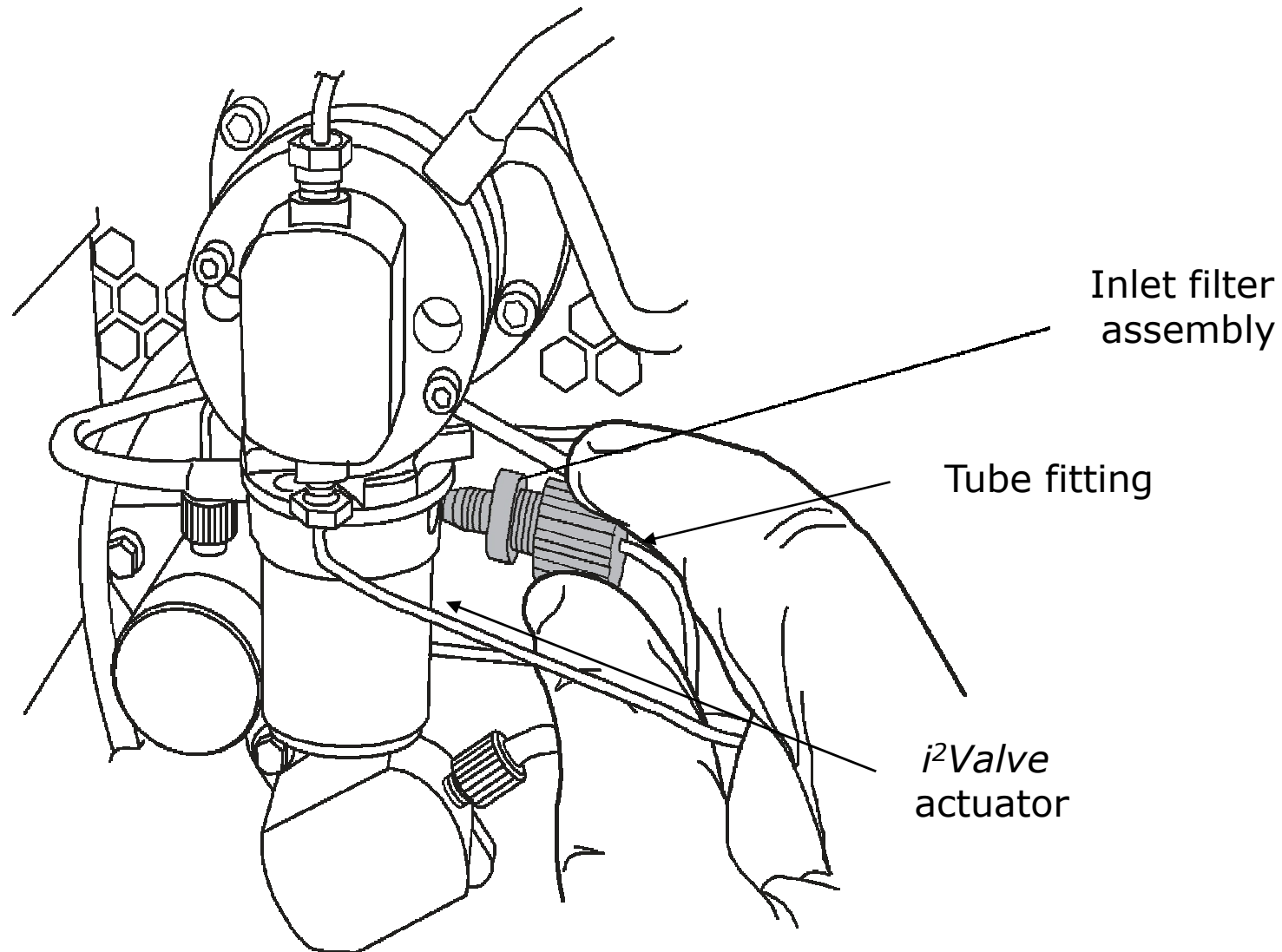
Assembling the *i*²Valve actuator



Installing the *i*²Valve Cartridge



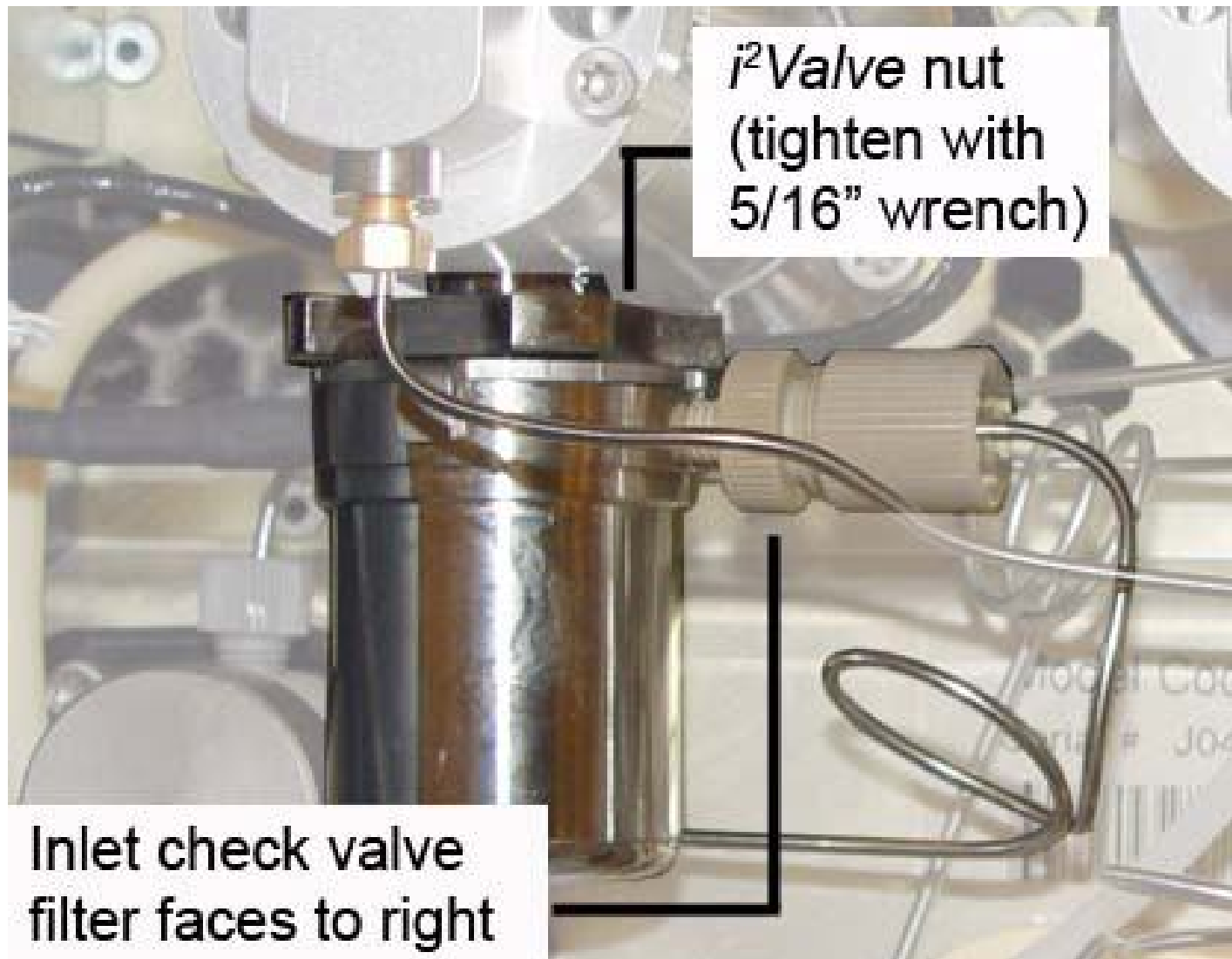
Replacing the *i*²Valve actuator



Replacing the *i*²Valve cartridge

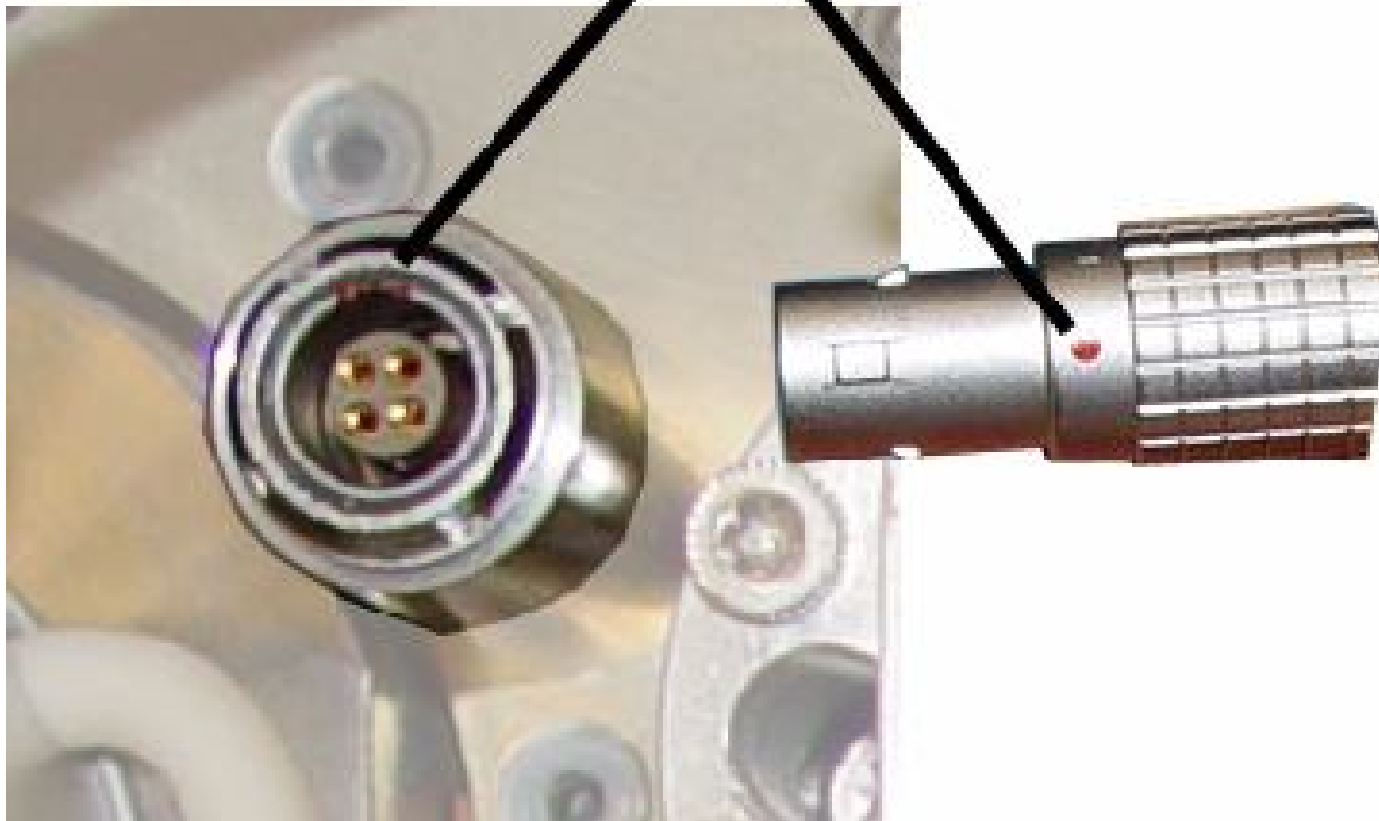


Replacing the *i*²Valve actuator



Replacing the *i*²Valve actuator

Align red dots



Final Installation

