

Author: J. Cappadoro



Verify



Scan



Torque



Critical Clean



Electrostatic

ECO

Page 3 of 6 add picture and instruction to remove pieces in packaging outlined in black

Page 6 of 6 add new picture of shipping box and instruction Apply Packaging Label to the center of Box below power cable door as shown



Verify



Scan



Torque



Critical Clean



Electrostatic

OPER
1.0

OPERATION DESCRIPTION
PACKAGING

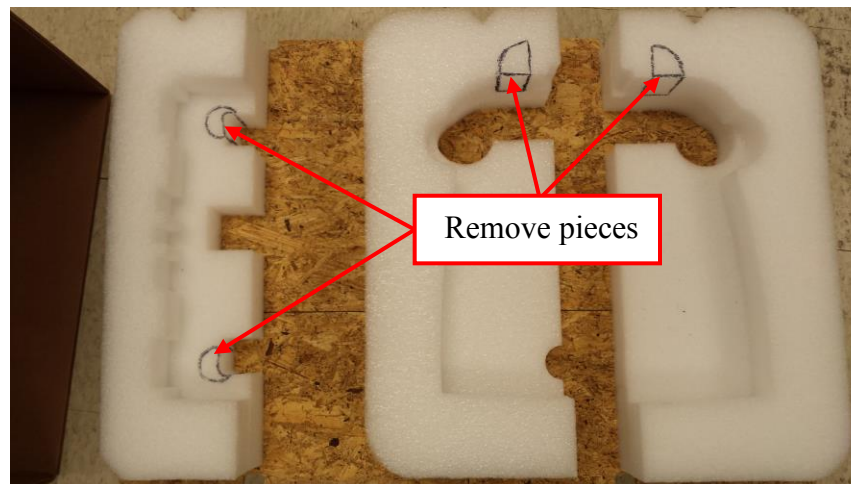
ITEM	QTY	PART #	DESCRIPTION
1	1	290001182	BOX, ACQUITY SOLVENT MODULE
2	1	290000872	BAG, POLY, GUSSETED, 2 MIL, 30 X 18 X 48
3	2	WAT089526	DESICCANT, ACTIVATED, BAGGED, 8 UNITS

1.1 Open Box and separate packaging components.

Remove pieces outlined in black

Open Bag and lay over Pallet / foam blocks

Place Desiccant bags between foam blocks



Verify



Scan



Torque



Critical Clean



Electrostatic

OPER OPERATION DESCRIPTION
1.0 PACKAGING

ITEM	QTY	PART #	DESCRIPTION
1	1	279003400	ASSY, VELOX PUMP, PP BUILD
2	1	716004419	Info. Set, ACQUITY QSM-R
3	1	WAT024951	CERTIFICATE OF FUNCTIONAL PERF

1.2 Place Instrument to cutouts in foam

Place Certificate into Info Set envelope such that barcode is visible in envelope window and place envelope on top of Instrument



Verify



Scan



Torque



Critical Clean



Electrostatic

OPER
1.0 OPERATION DESCRIPTION
PACKAGING

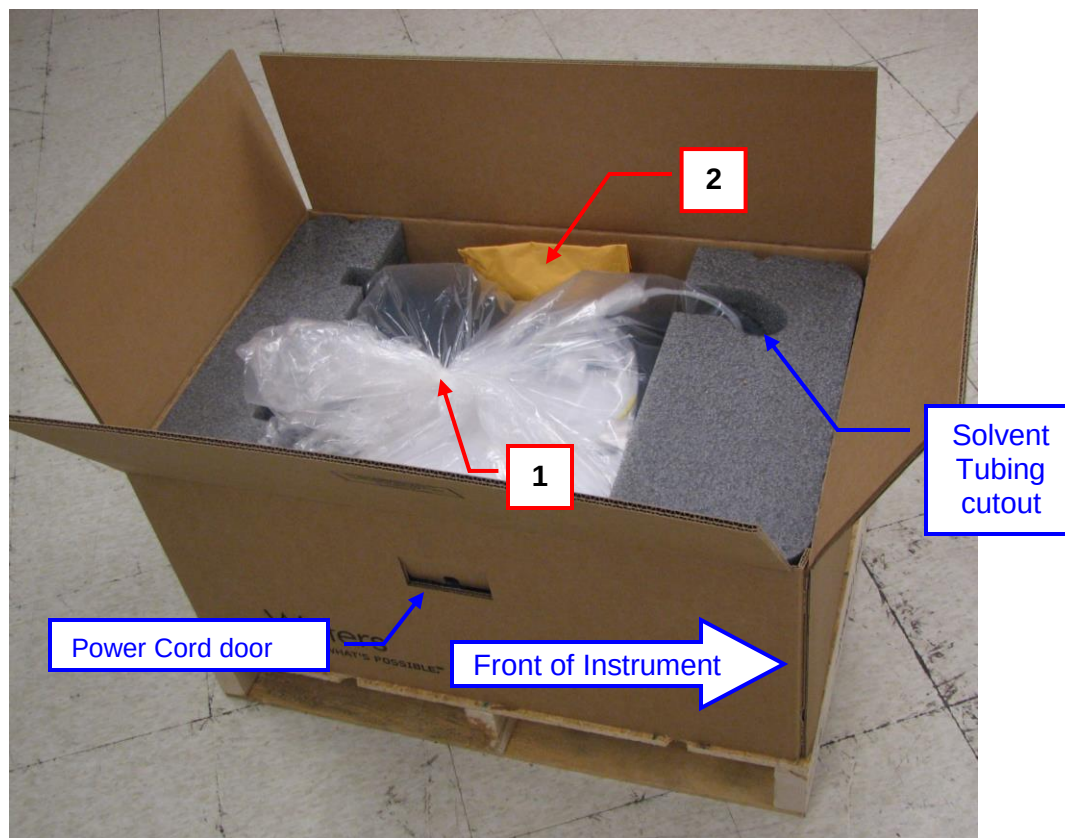
ITEM	QTY	PART #	DESCRIPTION
1	1	WAT027033	CABLE TIE MINIATURE
2	1	200000446	Startup Kit, ACQUITY QSM-R

1.3 Twist Bag closed around Instrument and Info Set and secure with Cable Tie.

Place Box over Instrument orienting **Power Cord door** relative to **Front of Instrument**.

Place foam pads over Instrument orienting **Solvent Tubing cutout** relative to **Front of Instrument**.

Place Startup Kit to side of Instrument opposite **Power Cord door**.



Verify



Scan



Torque



Critical Clean



Electrostatic

OPER
1.0 OPERATION DESCRIPTION
PACKAGING

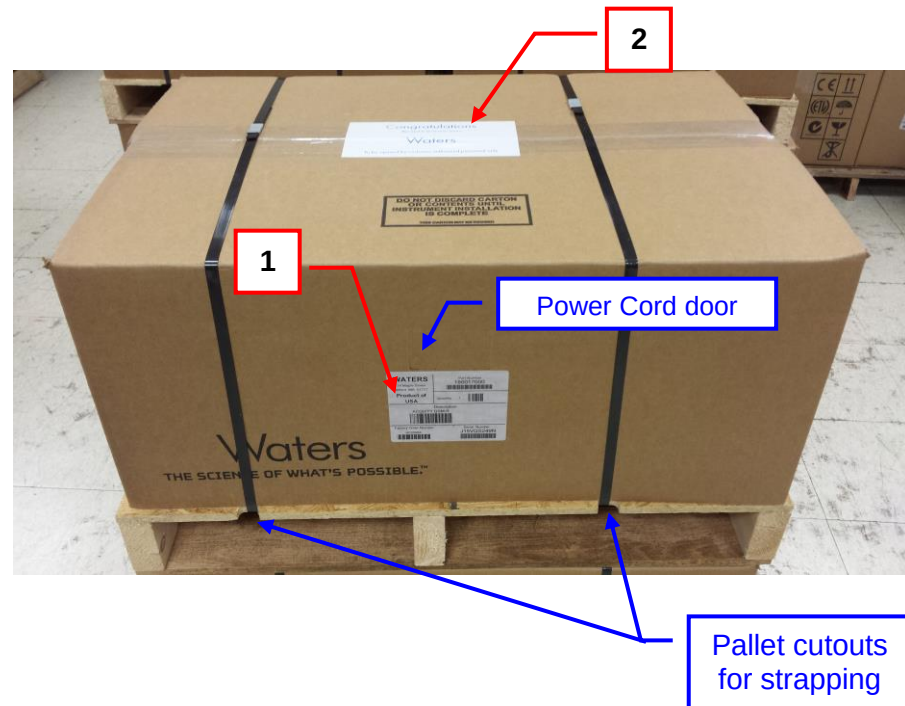
ITEM	QTY	PART #	DESCRIPTION
1	1	WAT024406	LABEL, INSTRUMENT SN AND PACKAGING
2	1	WAT006277	LABEL, CONGRATULATION S

1.4 Close Box and tape center seam closed.

Assemble strapping through [Pallet cutouts](#) and secure Box to Pallet

Apply Packaging Label to the center of Box below power cable door as shown

Apply Congratulations Label over taped seam



END



Verify



Scan



Torque



Critical Clean



Electrostatic