

WATERS MANUFACTURING ASSEMBLY PROCEDURE

PAGE 1 OF 3
186015017 REV B
DATE
08AUG10

ITEM NUMBER
186015017

DESCRIPTION
ASSY, SAMPLE MANAGER, FTN

WRITTEN BY
H. GUILMAIN

REVISION RECORD

<u>REV</u>	<u>AUTHORITY</u>	<u>NOTES</u>
A	H. Guilmain	ECO 9154850
B	P. Satyanarayana	ECO 9214080

<u>OPER</u>	<u>OPERATION DESCRIPTION</u>	<u>TOOL NUMBER/DESCRIPTION</u>
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1.0	Package the instrument	
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<u>PART #</u>	<u>QTY</u>	<u>DESCRIPTION</u>
279001685		ASSY, SAMPLE MANAGER, FTN
290001191	1	BOX, SHIPPING, CPSM
200000261	1	KIT, SUK, WATERS ACQUITY SM FTN
290000872	1	BAG, POLY, GUSSETED, 2 MIL, 30 X 18 X 48
WAT089526	2	DESICCANT, ACTIVATED, BAGGED, 8 UNITS
716002911	1	Info. Set, ACQUITY UPLC SM – FTN

Tape bag closed. Add start up kit to the side. Slide box over sample manger and install protective foam as shown.



<u>OPER</u>	<u>OPERATION DESCRIPTION</u>	<u>TOOL NUMBER/DESCRIPTION</u>
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1.1	Instrument packaging continued	
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<u>PART #</u>	<u>QTY</u>	<u>DESCRIPTION</u>
WAT006277	1	LABEL, CONGRATULATIONS

Seal box and strap box to skid then neatly add labels on shipping box where shown.



END