

HuaZhen Luo

From: Alan Tan
Sent: Thursday, 6 August, 2020 10:18
To: HuaZhen Luo
Cc: Christine Zhao; Sue Jin Ng; Edwin Koh
Subject: FW: Waters Calibration Claim -Jun 2020
Attachments: WPPL-OP-034- Flex 2020 Jun Calibration for Approval.pdf

Hi Hua Zhen,
Approved.
rdgs

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Thursday, 6 August, 2020 10:16
To: Alan Tan <Alan_Tan@waters.com>
Cc: Edwin Koh <Edwin_Koh@waters.com>
Subject: FW: Waters Calibration Claim -Jun 2020

Hi Alan,

Please kindly review and approve this Jun calibration claim from Flex. Thank you

Luo HuaZhen
Senior Test Engineer

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From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Thursday, 6 August, 2020 09:07
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: RE: Waters Calibration Claim -Jun 2020

Hi HuaZhen,

Please see attached approval

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Thursday, August 6, 2020 08:53
To: Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Calibration Claim -Jun 2020

Hi Edwin,

Sorry for typo error on OP number. It's corrected.
Please kindly review and approve this claim from Flex. Thank you

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From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Wednesday, 5 August, 2020 21:24
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: RE: Waters Calibration Claim -Jun 2020

Hi HuaZhen,

In this case, can you please amend your **excel file** to WPPL-OP-034 instead of WPPL-OP-023.
I cannot change it as this is a pdf version.

Thanks
Edwin

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, August 5, 2020 16:39
To: Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Calibration Claim -Jun 2020

Hi Edwin,

I have verified with Flex. Please refer to answer in blue.

1. This PO is for May or Jun claim?
Claim is for Jun.
2. Assume this is for Alliance, why are we doing PM on 6 detectors and 4 columns? I thought it should be in sets?
Did we miss 2 detectors and 4 columns?
The replacement is based on due date. It's not replaced in sets, as equipment installed at different dates.

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From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Wednesday, 5 August, 2020 15:08

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: RE: Waters Calibration Claim -Jun 2020

Hi Huazhen,

Couple of points

1. This PO is for May or Jun claim?
2. Assume this is for Alliance, why are we doing PM on 6 detectors and 4 columns? I thought it should be in sets?
Did we miss 2 detectors and 4 columns?

Internal Calibration for Equipment used in Waters@Kallang Place

June 2020 Internal Calibration

										Sum	\$	765.10
										SG&A	\$	38.26
										Profit	\$	80.34
										Subtotal Internal Calibration	\$	883.69
S/N	EQID	OWNER	Equipment Description	MANUFACTURER	MODEL	SERIAL NO.	CAL INTERVAL	CALIBRATION DATE	DUE DATE	COST (US\$)	Remarks	
1	1394	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E726A	12 Months	12-Jun-20	12-Jun-21	\$ 105.29		
2	1396	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E728A	12 Months	24-Jun-20	24-Jun-21	\$ 105.29		
3	1399	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E731A	12 Months	04-Jun-20	04-Jun-21	\$ 105.29		
4	1400	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E732A	12 Months	12-Jun-20	12-Jun-21	\$ 105.29		
5	1401	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E733A	12 Months	12-Jun-20	12-Jun-21	\$ 105.29		
6	1404	Joel Mamalateo Deduyo	2489 UV / Visible Detector	Waters	186248900	H1387E736A	12 Months	19-Jun-20	19-Jun-21	\$ 105.29		
7	2352	Joel Mamalateo Deduyo	Column Heater Module	Waters	WAT038040	M17CHM834M	12 Months	12-Jun-20	12-Jun-21	\$ 33.34		
8	2353	Joel Mamalateo Deduyo	Column Heater Module	Waters	WAT038040	M17CHM835M	12 Months	12-Jun-20	12-Jun-21	\$ 33.34		
9	2354	Joel Mamalateo Deduyo	Column Heater Module	Waters	WAT038040	M17CHM839M	12 Months	12-Jun-20	12-Jun-21	\$ 33.34		
10	2355	Joel Mamalateo Deduyo	Column Heater Module	Waters	WAT038040	M17CHM840M	12 Months	12-Jun-20	12-Jun-21	\$ 33.34		

Thanks

Edwin

From: HuaZhen Luo <HuaZhen_Luo@waters.com>

Sent: Thursday, July 30, 2020 09:44

To: Edwin Koh <Edwin_Koh@waters.com>

Subject: FW: Waters Calibration Claim -Jun 2020

Hi Edwin,

Please kindly review and approve this Jun Calibration claim from Flex. Thanks

Luo HuaZhen
Senior Test Engineer

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From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Wednesday, 29 July, 2020 20:27

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: [EXT] RE: Waters Calibration Claim -Jun 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Hua Zhen

Sorry for inconvenience caused.

Pls refer to the attached revised summary.

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	883.69
Calibration Cost-PCBA	USD	1,150.52
At hoc-Spare and Misc	USD	1,037.96
Total	USD	3,072.16



Amy Xu Xiajie

mobile: +65 9152 6350



From: HuaZhen Luo <HuaZhen_Luo@waters.com>

Sent: Tuesday, July 28, 2020 2:36 PM

To: Amy Xu Xia Jie <amy.xu@flex.com>

Subject: RE: Waters Calibration Claim -Jun 2020

Hi Amy,

The SGD-USD exchange rate is not right.

Could you please check and update it?

WATERS CONSIGN EQUIPMENT TRACKING RECORD							Total Cost USD		
June 2020 SENAI Calibration							4.28		
							2020		
S/N	EQID	DESCRIPTION	EQUIPMENT SERIAL NO	CUSTOMER PROPERTY TAG	Cal Due Date	Schedule for 2020	Price in MYR	Price in SGD	
1	S0645	Keithley 236 _ Source Measure Units	810603	NA	05-Jun-21	NA	0.00	1635.00	\$
TOTAL							0.00	1635.00	\$

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From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Monday, 27 July, 2020 15:38

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: [EXT] RE: Waters Calibration Claim -Jun 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Hua Zhen

Pls refer to the attached PDF file

Regards

flex

Amy Xu Xiajie

mobile: +65 9152 6350



From: Amy Xu Xia Jie

Sent: Sunday, July 26, 2020 9:24 PM

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: RE: Waters Calibration Claim -Jun 2020

Hi Huazhen

I will send you the PDF via email tomorrow

Regards



Amy Xu Xiajie

mobile: +65 9152 6350



From: HuaZhen Luo <HuaZhen_Luo@waters.com>

Sent: Sunday, July 26, 2020 2:47 PM

To: Amy Xu Xia Jie <amy.xu@flex.com>

Subject: RE: Waters Calibration Claim -Jun 2020

Hi Amy,

I have difficulty to open PDF attachment from Senai Summary. My excel is able to open your attachment in external calibration report and certs but cannot open this 3 pdf. Please kindly check and verify if it's attached correctly.

Thank you

WATERS CONSIGN EQUIPMENT TRACKING RECORD

Total Cost USD 2,323.50

June 2020 SENAI Calibration

S/N	EQID	DESCRIPTION	Price in SGD	Price in USD	Invoice	Calibration Report	Cert
1	S0645	Keithley 236 _ Source Measure Units	1635.00	\$ 2,323.50	 C:\SNIRAHMA pc\1 SNI QA Cal (71kdn11840)\RFS	 C:\SNIRAHMA pc\1 SNI QA Cal (71kdn11840)\	 C:\SNIRAHMA pc\1 Combine\Certificate ISO 17025\
			1635.00	\$ 2,323.50			

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From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Thursday, 16 July, 2020 13:18
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: [EXT] Waters Calibration Claim -Jun 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Hua Zhen

Pls refer to the attached Jun calibration claim . Total amount is US\$4,245.14

Flex revised the calibration master list per your request today. Master list PDF sign copy will submit to you next Monday .

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	883.69
Calibration Cost-PCBA	USD	2,323.50
At hoc-Spare and Misc	USD	1,037.96
Total	USD	4,245.14

flex
Amy Xu Xiajie

Program Manager

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