

HuaZhen Luo

From: Alan Tan
Sent: Wednesday, 6 May, 2020 16:08
To: HuaZhen Luo
Cc: Sue Jin Ng; Christine Zhao
Subject: FW: Waters Calibration-Mar 2020
Attachments: WPPL-OP-013- Flex 2020 Mar Calibration for Approval.pdf

Hi Hua Zhen
Approved, sorry I missed out earlier
Rdg

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, 6 May, 2020 16:07
To: Alan Tan <Alan_Tan@waters.com>
Subject: FW: Waters Calibration-Mar 2020

Hi Alan ,

Can I have your approval for this Flex calibration claim in March?
Thank you

Luo HuaZhen
Senior Test Engineer

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Singapore Science Park II
Singapore 117528

From: HuaZhen Luo
Sent: Wednesday, 29 April, 2020 09:42
To: Alan Tan <Alan_Tan@waters.com>
Subject: FW: Waters Calibration-Mar 2020

Hi Alan,

Please kindly review and approve this calibration claim from Flex for Mar 2020.
Thank you

Luo HuaZhen
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Singapore 117528

From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Wednesday, 29 April, 2020 09:38
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: RE: Waters Calibration-Mar 2020

Approved per request

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Tuesday, April 28, 2020 11:57
To: Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Calibration-Mar 2020

Hi Edwin,

Please kindly review and approval this calibration claim from Flex for Mar 20.
Thank you

Luo HuaZhen
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From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Monday, 27 April, 2020 17:37
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>; Edwin Koh <Edwin_Koh@waters.com>
Subject: [EXT] RE: Waters Calibration-Mar 2020

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Hi Hua Zhen

Sorry for any inconvenience caused . We have revised the attached 2 files .

For comment 3, Yes, this is our last order to Ming Deng.

Regards

Amy Xu Xiajie

Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Monday, April 27, 2020 2:14 PM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>; Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Calibration-Mar 2020

Hi Amy,

Please review and update your claim summary clearly.

1. Equipment description is incorrect as it's shown SN.

Internal Calibration for Equipment used in Waters@Kallang Place										
Mar 2020 Internal Calibration										
										Sum \$ 315.87
										SG&A \$ 15.79
										Profit \$ 33.17
										Subtotal Internal Calibration \$ 364.83
S/N	EQID	OWNER	Equipment Description	MANUFACTURER	MODEL	SERIAL NO.	CAL INTERV	CALIBRATION DA	DUE DATE	COST (US\$)
1	2348	Joel Mamalateo Deduyo	C1887E101A	Waters	186248900	C1887E101A	12 Months	20-Mar-20	20-Mar-21	105.29
2	2349	Joel Mamalateo Deduyo	C1887E103A	Waters	186248900	C1887E103A	12 Months	20-Mar-20	20-Mar-21	105.29
3	2350	Joel Mamalateo Deduyo	C1887E106A	Waters	186248900	C1887E106A	12 Months	13-Mar-20	13-Mar-21	105.29

2. Incomplete in Remarks. Please review and update it.

Spare Parts used in Waters@Kallang Place						
Mar 2020 Calibration						
					SUM	\$ 718.57
					COA	\$ 71.86
					Total sum	\$ 790.43
S/N	Date	DESCRIPTION	BAAN No.	Quantity	Cost (US\$)/E	Remarks
1	20-Mar-20	PWR SUP DC 80W MULTI-OUTPUT RM	WATH-279003675	2	\$40.00	For 1)TUV detector s/n: M09UPT360A at BSM final test due to lamp lighting fail 2)PDA fine align box build fail to power up
2	20-Mar-20	POWER SUPPLY, HB LAMP HAMAMATS	WAT-279001105	1	\$101.46	For TUV detector s/n: M09UPT360A at BSM final test due to lamp lighting fail
3	20-Mar-20	ASSEMBLY, CABLE DC PWR SUPPLY	WATH-441001260	1	\$8.75	For TUV detector s/n: M09UPT360A at BSM final test due to lamp lighting fail
4	20-Mar-20	ASSY, HB DEUTERIUM LAMP	WAT-402000351	2	\$154.40	For TUV detector s/n:M09UPT363A and
5	24-Mar-20	INLINE FILTER ASSY	WAT-WAT035190	3	\$13.40	For 1) WPPL and For Actuator Tester TE82800-2 and TE82800-3 as part of ma
6	31-Mar-20	POWER SUPPLY 600W TEST	WAT-WAT270471	1	\$179.35	For TE82526-1 due to unable to power up

3. Is this the last PO to Ming Deng? Please help to check and advise.

External Calibration for Equipment used in Waters@Kallang Place										
Mar 2020 External Calibration										
										SUM USD 213.98
										10% Support Cost USD 21.40
										Subtotal USD 235.38
										Conversion rate 1.3973
S/N	EQID	OWNER	Equipment Description	MANUFACTURER	MODEL	SERIAL NO.	CAL INTERVAL	CAL DATE	PO	Cost USD
1	0592	Phani	Torque Wrench	Snap-on	QD2R1000	1009032663	06 Months	04-Mar-20	J12A10191	USD 57.25
2	0594	Phani	Dial Depth Gauge	Mitutoyo	2904S / 7217S	LQY537 / 000943	06 Months	06-Mar-20	J12A10191	USD 22.90
3	0595	Phani	Dial Indicator	Mitutoyo	2514S	JDY576	06 Months	06-Mar-20	J12A10191	USD 19.32
4	0877	Gary Lai Yam Bee	Torque Wrench	Snap-on	QD1R200	0406302147	06 Months	04-Mar-20	J12A10191	USD 57.25
5	0497	Joel Mamalateo Deduyo	Electronic Weigh Balance	AND	HR200	12326186	06 Months	31-Jan-20	J12A10191	USD 57.25

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From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Monday, 20 April, 2020 10:01
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>
Subject: [EXT] Waters Calibration-Mar 2020

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Hi Hua Zhen

Please refer to the attached Mar 2020 calibration claim details .

Mar claim amount is US\$1390.64

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	600.21
Calibration Cost-PCBA	USD	-
At hoc-Spare and Misc	USD	790.43
Total	USD	1,390.64

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