

HuaZhen Luo

From: Alan Tan
Sent: Thursday, 25 June, 2020 08:29
To: HuaZhen Luo
Cc: Edwin Koh; Sue Jin Ng; Christine Zhao
Subject: FW: Waters Calibration Claim -May 2020
Attachments: WPPL-OP-023- Flex 2020 May Calibration for approval.pdf

Approved
rdgs

From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Wednesday, 24 June, 2020 22:08
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Alan Tan <Alan_Tan@waters.com>
Subject: RE: Waters Calibration Claim -May 2020

Hi HuaZhen,

Approved per request

Thanks
Edwin

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, June 24, 2020 17:59
To: Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Calibration Claim -May 2020

Hi Edwin,

Please kindly review and approve this May calibration claim from Flex.
Thanks

Luo HuaZhen
Senior Test Engineer

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From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Friday, 19 June, 2020 15:23
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: [EXT] RE: Waters Calibration Claim -May 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Hua Zhen

Sorry for inconvenience caused .
We revised the exchange rate. Below is the latest claim amount.
2097 equipment added to the claim list.
Senai negotiated with supplier and supplier disagree to waive the cost.

I reattached all claim document. Pls review and approval .

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	491.82
Calibration Cost-PCBA	USD	742.52
At hoc-Spare and Misc	USD	838.25
Total	USD	2,072.59

Amy Xu Xiajie
Program Manager
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65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Thursday, June 18, 2020 9:00 AM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Subject: RE: Waters Calibration Claim -May 2020

Hi Amy,

Yes, please check with your team.

The other thing, I see conversion rate for MYR-USD isn't right for Senai's claim. Please check it out and correct the S/N in yellow too.

And for s0645 Keithley 236, the final calibration/repair report from Tektronix shows it's just a cable disconnected, the unit is NTF. We spent so much time and cost to get the unit calibrated in Tecktronix US.

So I think Keysight shouldn't charge us for this incomplete service. Could you please check with Keysight if they can review and waive this service charge?

Thanks

WATERS CONSIGN EQUIPMENT TRACKING RECORD					Total Cost USD 2,249.43				
May 2020 SENAI Calibration							1.4128		
				2020					
S/N	EQID	DESCRIPTION	Cal Due Da	Schedule for 2020	Price in MYR	Price in SGD	Price in USD	Invoice	Calibration Rep
1	S0169	Keithley 236 _ Source Measure Units	14-May-21	NA	1589.00	NA	\$ 1,124.72	C:\SNIRAHMA pc\1 SNI QA Cal (nkent1840)\RFS	C:\SNIRAHMA pc\1 SNI QA Cal (nkent1840)
1	S0645	Keithley 236 _ Source Measure Units	27-Mar-20	NA	1589.00	NA	\$ 1,124.72	C:\SNIRAHMA pc\1 SNI QA Cal (nkent1840)\RFS	NA
1	S0170	National Instrument: PCI-6025E _ Multifunction I/O	11-Mar-21	NA	0.00	NA	\$ -	NA	C:\SNIRAHMA pc\1 SNI QA Cal (nkent1840)
TOTAL					3178.00	0.00	\$ 2,249.43		

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From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Wednesday, 17 June, 2020 22:23

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: [EXT] RE: Waters Calibration Claim -May 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Huazhen

When we sign monthly calibration master list , this equipment still not yet put back. Let me confirm with team whether we can add this line to the claim list .

Regards

Amy Xu Xiajie
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1 Kallang Place
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From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, June 17, 2020 1:30 PM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Subject: RE: Waters Calibration Claim -May 2020

Hi Amy,

Once equipment is calibrated and verified by user/calibration coordinator, please update it in the same month claim.
By doing this way, will make us clear what are the calibrations done in particular month.
Please kindly revise this summary page if you're ok with that. Thank you

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From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Wednesday, 17 June, 2020 10:51

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Subject: [EXT] RE: Waters Calibration Claim -May 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Huazhen

As equipment 2097 has not yet release to production, so we did not include in May claim. Please let me know if you have concern

Regards

Amy Xu Xiajie
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From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, June 17, 2020 9:47 AM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Subject: RE: Waters Calibration Claim -May 2020

Hi Amy,

For external calibration summary, should be 2 items calibrated instead of 1.
 Please check and update if it's 2 items.

Thanks

External Calibration Place											
May 2020 External Calib											
								SUM	USD	-	
								10% Support Cost	USD	-	
								Subtotal	USD	-	
								Conversion rate	1.4128		
S/N	EQID	MANUFACTURER	MODEL	SERIAL NO.	CAL INTERVAL	CAL DATE	PO	Cost USD	Cost SGD	VENDOR	R
1	*** 2096	Chroma	S14-03	14354691	12 Months	02-May-20	NA	NA	NA	Micro Precision	Cus
ID	Asset ID	Description	Model	Manufacturer	Serial	Dept.	Owner	Condition			
14354691	2096	LOAD BOX	S14-03	CHROMA	14354691			Return of Value			
7322788	2097	LOAD BOX	S14-03	CHROMA	7322788			Return of Value			
								Total # of Item	2		

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From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Tuesday, 16 June, 2020 14:43
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Subject: [EXT] Waters Calibration Claim -May 2020

ATTENTION: This email originated from outside of the organization. Please do not open any attachments or click any links unless you recognize the sender and know the content is safe.

Hi Hua Zhen

Please refer to the revised calibration claim summary. We added Senai PCBA equipment claim.

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	491.82
Calibration Cost-PCBA	USD	2,249.43
At hoc-Spare and Misc	USD	838.25
Total	USD	3,579.50

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