

From: [Stephen Wright](#)
To: [HuaZhen Luo](#)
Cc: [Matt Brule](#)
Subject: RE: ECOs with new release of tooling and new calibration fixture
Date: Monday, 5 April, 2021 19:33:06
Attachments: [image004.png](#)

Hello,

These ECO's are all initial release, these tools are just going thru a life cycle change so none of these changes affect the contract manufactures.

Thanks for inquiring.

Best Regards,

Stephen Wright

Production/Tooling Engineer

Waters Corporation

phone 508 482-3330

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From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Sunday, April 4, 2021 11:48 PM
To: Stephen Wright <Stephen_Wright@waters.com>
Cc: Matt Brule <Matt_Brule@waters.com>
Subject: RE: ECOs with new release of tooling and new calibration fixture

Hi Stephen/Matt,

Below are the ECO in enquiry and attached email includes all these ECO. Thank you for advice.

ECO numbers in enquiry,
9240632
9240633
9240364
9240598
9240645
9240268
9240291

Luo HuaZhen
Senior Test Engineer

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[E] huazhen_luo@waters.com

#02-08 The Capricorn
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Singapore 117528



From: Stephen Wright <Stephen_Wright@waters.com>
Sent: Thursday, 1 April, 2021 19:50
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Matt Brule <Matt_Brule@waters.com>
Subject: RE: ECOs with new release of tooling and new calibration fixture

Hello,

Thanks for including me I would also like to add Matt Brule to this. Please provide us with the ECO numbers so we can see exactly what the changes are and what our next steps would be. Thanks again for sharing.
Best Regards,

Stephen Wright

Production/Tooling Engineer

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From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Thursday, April 1, 2021 5:22 AM
To: Stephen Wright <Stephen_Wright@waters.com>
Subject: RE: ECOs with new release of tooling and new calibration fixture

Hi Stephen,

I realized that I didn't state background of this checking in previous email clearly. Please allow me to update you here. Sorry if any confusion caused.

Basically our ECO implementation coordinator Jie Hui, she notice many drawing update related GTS fixtures and not sure if it's related to CM, so asked me to advise if any CM is needed to be notified.

My understanding is those drawing update will be used for tool fabricate, but not very sure if CM is needed to be notified. Noticed you're approver for ECOs, so forward email below to get your advice.

Please pardon me if this shouldn't send it to you. Thank you if you can share some thoughts on these ECOs.

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From: HuaZhen Luo

Sent: Thursday, 1 April, 2021 14:56

To: Stephen Wright <Stephen_Wright@waters.com>

Cc: Hong Min Kwan <Hong_Min_Kwan@waters.com>; Jie Hui Ng <Jie_Hui_Ng@waters.com>;
Kevin Teo <Kevin_Teo@waters.com>; Edwin Koh <Edwin_Koh@waters.com>

Subject: FW: ECOs with new release of tooling and new calibration fixture

Hi Stephen,

From ECOs description, there're some drawing update for Tools used on GTS or other manufacturing process.

Do we need to send these ECO to any of CM? Or it's only affecting the tools fabrication in Milford?

Please kindly advise if there's any ECO in attached need to be shared with CM. Thank you

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From: Jie Hui Ng <Jie_Hui_Ng@waters.com>

Sent: Thursday, 1 April, 2021 10:14

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Cc: Edwin Koh <Edwin_Koh@waters.com>; Kevin Teo <Kevin_Teo@waters.com>

Subject: ECOs with new release of tooling and new calibration fixture

Hi Hua Zhen,

I have received a few ECOs with new tool release and new calibration fixture. Please advise if any needs to be release to which CM.

Thank you.

Best regards,

Ng Jie Hui

Product Planner

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