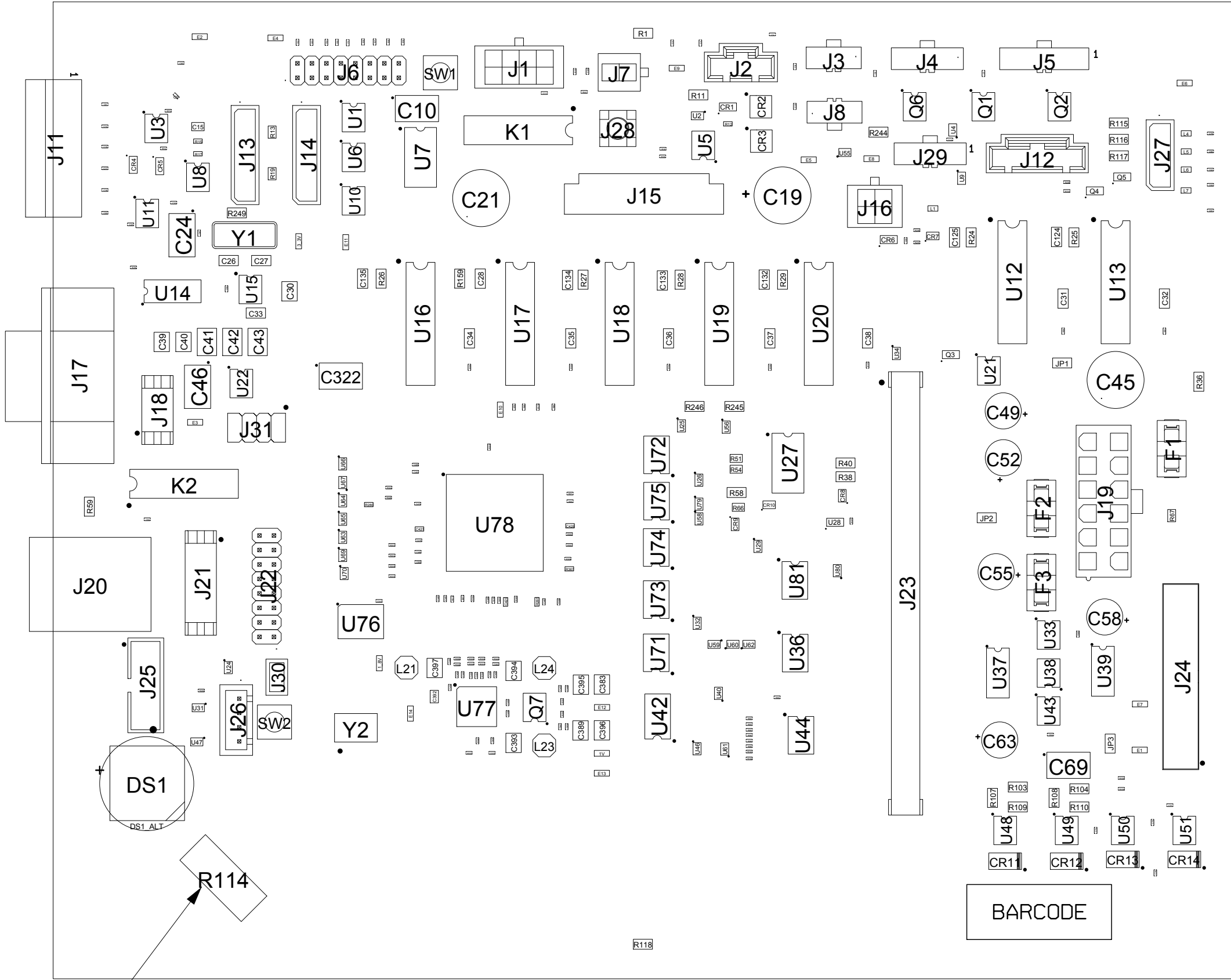
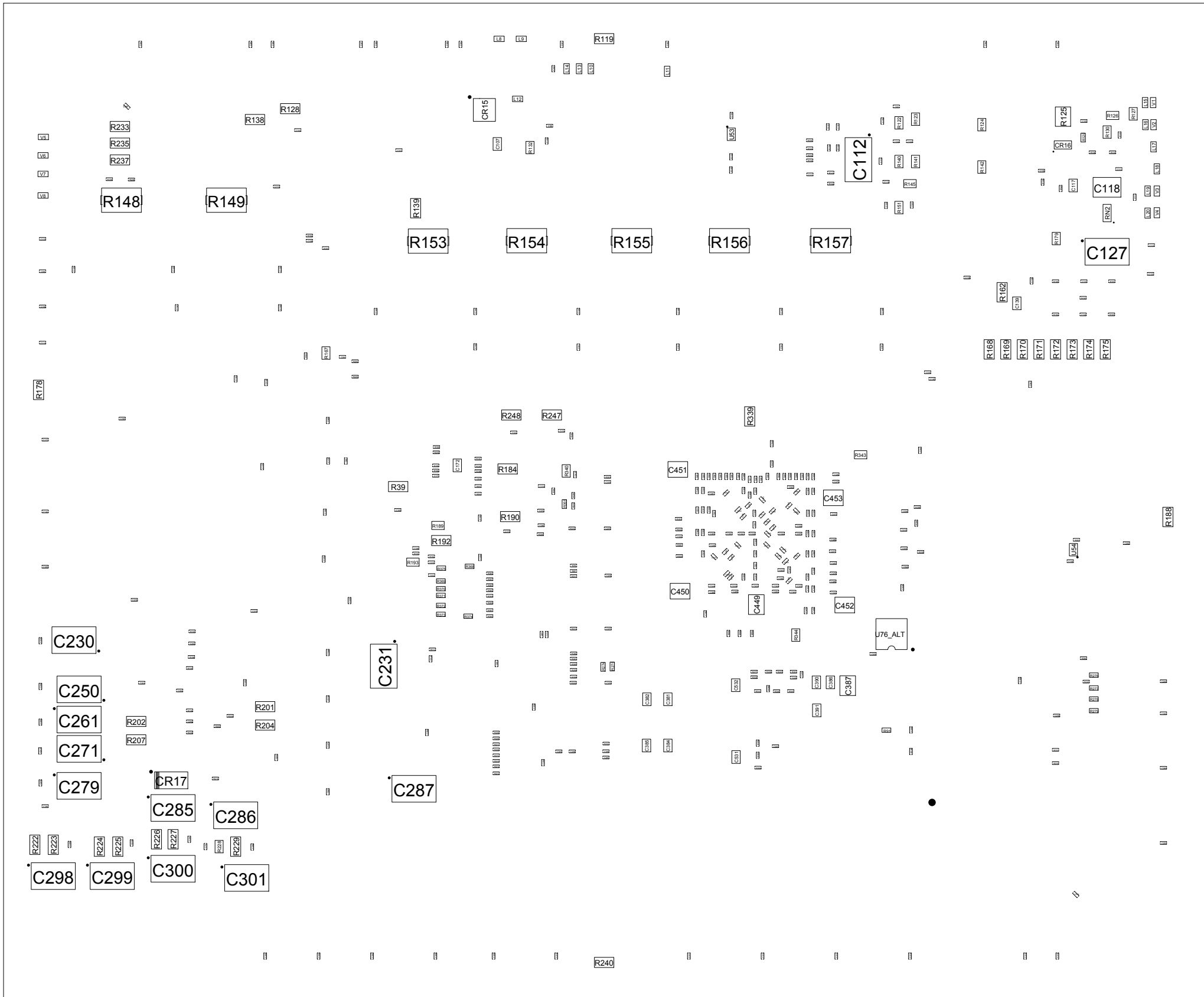
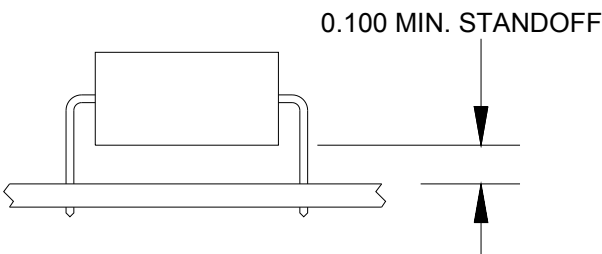




VIEWED FROM PRIMARY SIDE



VIEWED FROM SECONDARY SIDE



DETAIL A
WPN 344000529 TO BE HAND INSERTED

NOTES:

- 1.0 THIS ASSEMBLY BUILT USING:
PCB 510000414 REV E
SCHEMATIC 710000414 REV H
- 2.0 RoHS:
2.1 PCB MUST COMPLY WITH WATERS RoHS REQUIREMENTS DOCUMENT 735001207.
2.2 VENDOR TO MARK ASSEMBLY AS RoHS COMPLIANT.
- 3.0 SILKSCREEN IS FOR REFERENCE ONLY, USE THIS DRAWING OR THE CAD DATA FOR COMPONENT PLACEMENT.
- 4.0 THE FOLLOWING PARTS ARE UNSTUFFED:
C100,C105,C11,C113,C116,C118,C258,C317,C318,C445,C446,C447,C448,C53,C542,E1,E2,E3,E4,E5,E6,E7,E8,E9,
J1,J14,J22,J29,J8,JP3,K1,Q6,R101,R102,R133,R140,R141,R142,R144,R150,R163,R181,R19,R205,R206,R244,R250,R256,
R257,R265,R302,R331,R349,R352,R355,R358,R361,R363,R364,R366,R370,R372,R374,R375,R376,R90,R95,R96,R98,R99,
SW1,SW2,U40,U53,U55,U6

THE BILL OF MATERIALS FOR THIS ASSEMBLY IS CONTAINED IN
A SEPARATE DOCUMENT WITH THIS DRAWING NUMBER.

UNLESS OTHERWISE SPECIFIED All dimensions are in inches. Remove all burrs and break sharp edges. Tolerances: Decimals .XX = ± .01 .XXX = ± .005 Angles = ± 0°30' SURFACE ROUGHNESS 63 ✓ DO NOT SCALE PRINT	DESIGN G.TANCRELL	DATE 28-JAN-2019	Waters 34 Maple St. Milford MA 01757 USA		
	DRAWN B. ALEXANDER	DATE 28-JAN-2019			
	ENGR	DATE	ASSY, PCB ACQTUV PERS ROHS		
	ENGR	DATE			
	APPROVED	DATE	SIZE D	DWG NO 210000414	REV H
			SCALE 1 : 1	MENTOR EXPEDITION	SHEET 1 OF 1