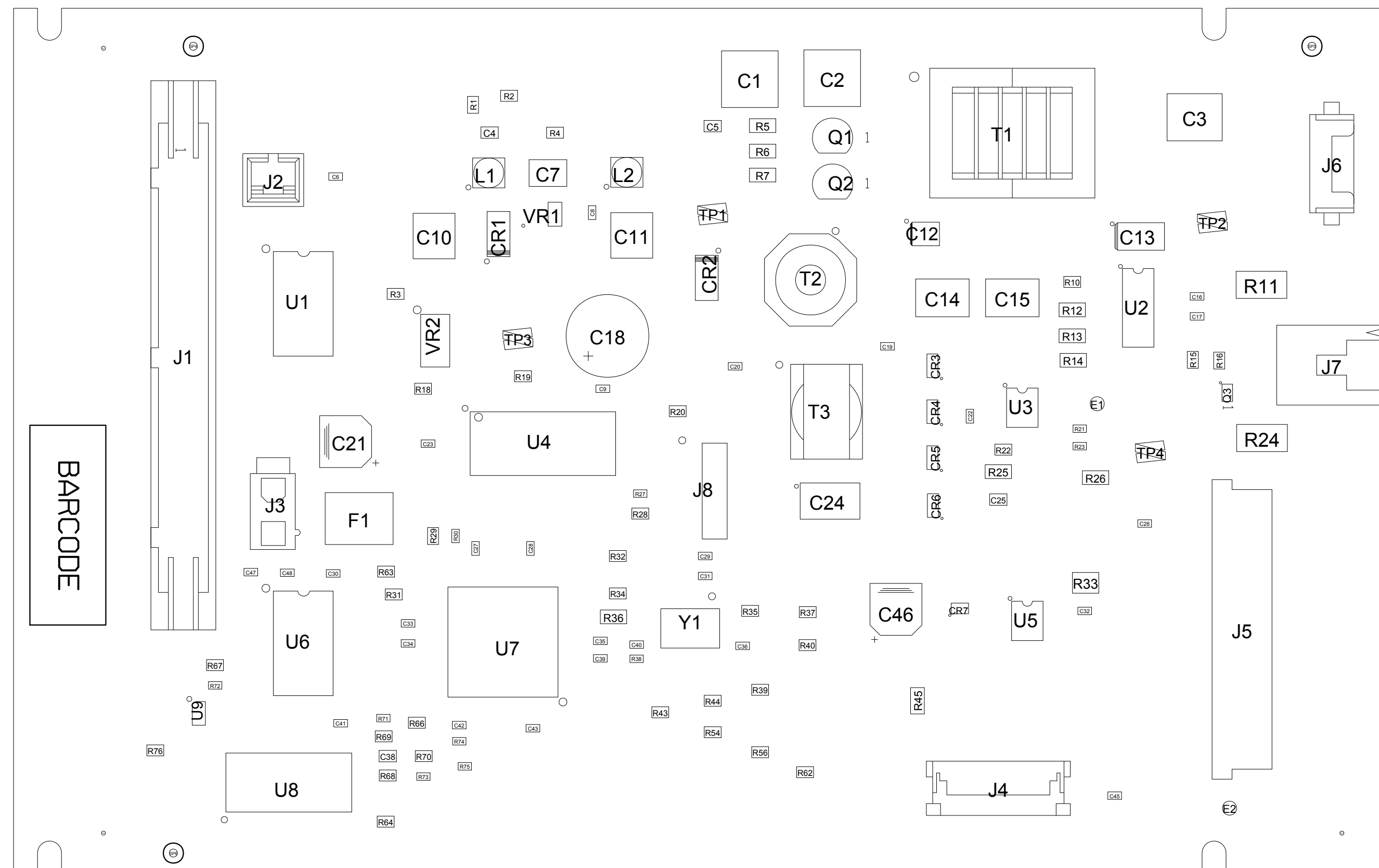




VIEWED FROM PRIMARY SIDE

REWORK:
FOR REWORK INSTRUCTIONS SEE REWORK DOCUMENT 211000384 REV C

NOTES:

- 1.0 THIS ASSEMBLY BUILT USING:
PCB 510000384 REV B
SCHEMATIC 710000384 REV C
- 2.0 RoHS:
2.1 PCB MUST COMPLY WITH WATERS RoHS REQUIREMENTS
DOCUMENT 735001207.
2.2 VENDOR TO MARK ASSEMBLY AS RoHS COMPLIANT.
- 3.0 SILKSCREEN IS FOR REFERENCE ONLY, USE THIS DRAWING OR
THE CAD DATA FOR COMPONENT PLACEMENT.
- 4.0 THE FOLLOWING PARTS ARE UNSTUFFED:
C1,C12,C13,C14,C15,C2,C24,C3,C40,C5,CR2,CR3,CR4,CR5,CR6,
J6,J8,Q1,Q2,R10,R12,R13,R14,R32,R34,R36,R45,R5,R6,R7,T1,T2,T3,
TP1,TP2,U2

THE BILL OF MATERIALS FOR THIS ASSEMBLY IS CONTAINED IN
A SEPARATE DOCUMENT WITH THIS DRAWING NUMBER.

UNLESS OTHERWISE SPECIFIED				Waters 34 Maple St. Milford MA 01757 USA			
		DESIGN	DATE				
All dimensions are in inches. Remove all burrs and break sharp edges. Tolerances: Decimals .XX = ± .01 .XXX = ± .005 Angles = ± 0° 30' SURFACE ROUGHNESS 63 ✓		D.LAVERY	12/01/2008	TITLE ASSY, PCB ALLIANCE FRONT PANEL			
		DRAWN	DATE				
		D.LAVERY	12/01/2008				
		CHECKED	DATE				
		ENGR	DATE				
DO NOT SCALE PRINT		ENGR	DATE	SIZE	DWG NO	REV	
		APPROVED	DATE	D	210000384	C	
				SCALE 1 : 1		MENTOR EXPEDITION	SHEET 1 OF 1