

HuaZhen Luo

From: Alan Tan
Sent: Thursday, 9 April, 2020 17:18
To: HuaZhen Luo
Cc: Sue Jin Ng
Subject: FW: Waters Feb 2020 Calibration Claim -US\$696.37
Attachments: WPPL-OP-006- Flex 2020 Feb Calibration for Approval.pdf

Approved

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Thursday, 9 April, 2020 17:06
To: Alan Tan <Alan_Tan@waters.com>
Subject: FW: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Alan,

We need your approval of this calibration claim from Flex too.
Thank you

Luo HuaZhen
Senior Test Engineer

[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com



Waters
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Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528

From: Edwin Koh <Edwin_Koh@waters.com>
Sent: Wednesday, 8 April, 2020 19:55
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Alan Tan <Alan_Tan@waters.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi HuaZhen,

Approved per request

Thanks
Edwin

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, April 8, 2020 15:56
To: Edwin Koh <Edwin_Koh@waters.com>
Cc: Alan Tan <Alan_Tan@waters.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Edwin,

As discussion, please kindly approve this claim from Flex. Thank you

Luo HuaZhen
Senior Test Engineer

Waters
THE SCIENCE OF
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[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com

Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528



From: HuaZhen Luo
Sent: Tuesday, 7 April, 2020 10:31
To: Edwin Koh <Edwin_Koh@waters.com>
Cc: Alan Tan <Alan_Tan@waters.com>
Subject: FW: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Edwin,

Please kindly approve this calibration claim from Flex.
I have filled up the PO and attached the necessary documents in 1 single PDF as attached.

Thank you

Luo HuaZhen
Senior Test Engineer

Waters
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[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com

Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528



From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Monday, 6 April, 2020 18:20
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Edwin Koh <Edwin_Koh@waters.com>; Desmond Ann <Desmond_Ann@waters.com>; Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Subject: [EXT] RE: Waters Feb 2020 Calibration Claim -US\$696.37

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Hi Hua Zhen

Just now I attached wrong file , Pls refer to these correct file . thanks

Regards

Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: Amy Xu Xia Jie
Sent: Monday, April 6, 2020 6:05 PM
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Edwin Koh <Edwin_Koh@waters.com>; Desmond Ann <Desmond_Ann@waters.com>; Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Hua Zhen

Pls refer to the attached master list . We already changed the vendor to Macro Precision according to the transfer list except previously mentioned 5 equipment .

Please review and advise if any concerns

Regards

Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: Amy Xu Xia Jie
Sent: Monday, April 6, 2020 3:54 PM
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Edwin Koh <Edwin_Koh@waters.com>; Desmond Ann <Desmond_Ann@waters.com>; Chang Mei Lan <meilan.chang@flex.com>; Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Hua Zhen

Thanks for the follow up. Team are verifying the master list and will share to Waters by end of today .

Sorry to keep you waiting .

Regards

Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Sent: Wednesday, April 1, 2020 4:42 PM
To: HuaZhen Luo <HuaZhen_Luo@waters.com>; Amy Xu Xia Jie <amy.xu@flex.com>; Chang Mei Lan <meilan.chang@flex.com>
Cc: Edwin Koh <Edwin_Koh@waters.com>; Desmond Ann <Desmond_Ann@waters.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37
Importance: High

Hi HuaZhen,
Noted.

Aside to Mei Lan,
Please help to provide the updated Masterlist for those IMTE send to Micro Precision (also included with IMTE which still sent to existing Vendor, before the effective date)

Regards,
Zuhdi (Quality)

direct: +65 6507 6039
mobile: +65 9619 6743
email: muhammadzuhdi.binsulong@flex.com



Flextronics Manufacturing (Singapore) Pte Ltd
No.1 Kallang Place, Singapore 339211.

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, April 1, 2020 4:37 PM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Cc: Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>; Edwin Koh <Edwin_Koh@waters.com>; Desmond Ann <Desmond_Ann@waters.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Amy/Zuhdi,

Please update your Equipment Master List to reflect all items which's going to be handled by Micro Precision under 'Vendor' column.

And also indicated those item were arranged before our single-vendor initiative cut-in date in the same master list.

So that we continue use one single Equipment Master List for all calibration management, it will be easy for monitoring by both Flex and Waters.

I will process this claim after this Equipment Mast List updated to reflect all recent changes mentioned above.

Please let me know if you have any questions. Thank you

Luo HuaZhen
Senior Test Engineer

[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com



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Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528

From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Tuesday, 24 March, 2020 16:18

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Cc: Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>

Subject: [EXT] RE: Waters Feb 2020 Calibration Claim -US\$696.37

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Hi Hua Zhen

Flex Calibration Procedure defined to coordinate and trigger the owner 2-months ahead from the due date. Means if the equipment will be due in Feb/March, the coordination with Owner and Supplier was took place in Dec 2019 and Jan 2020.

And Supplier (Existing) shall provide the quotation to Flex, and had firmed the arrangement on certain date.

This is the reason why we still sent equipment 0246 due on 13 Feb to existing supplier.

Out of 0246, we also have below 5 equipment due in 4th week of Feb and 1st week of Mar send to existing supplier base on current supplier.

S/N	Equipment ID	Equipment Description	Manufacturer
40	0497	Electronic Weigh Balance	AND
47	0592	Torque Wrench	Snap-on
48	0594	Dial Depth Gauge	Mitutoyo
49	0595	Dial Indicator	Mitutoyo
51	0877	Torque Wrench	Snap-on

Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Tuesday, March 24, 2020 11:24 AM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Cc: Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Amy/Zuhdi,

Please update us all the equipment under the transfer list and you already engaged previous Vendor.
So that we can process the claim with these info provided.

Luo HuaZhen
Senior Test Engineer

[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com



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Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528

From: HuaZhen Luo
Sent: Wednesday, 18 March, 2020 16:52
To: Amy Xu Xia Jie <amy.xu@flex.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>; Edwin Koh <Edwin_Koh@waters.com>; Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Amy,

Please list all equipment you have engaged vendor before this transition and highlight to us with details (eg, calibration date).

We shouldn't see items under transfer list is still using previous vendor since we have appointed Micro Precision to provide the service.

Regarding equipment 0431 Keithley 485, it's not in the list.

So you can still engage the original service provider to do calibration as Micro Precision has no capability for now.

Luo HuaZhen
Senior Test Engineer

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[T] +65 6593 7044
[F] +65 6873 0820
[W] www.waters.com
[E] huazhen_luo@waters.com

Waters Pacific Pte Ltd
1 Science Park Road
#02-08 The Capricorn
Singapore Science Park II
Singapore 117528



From: Amy Xu Xia Jie <amy.xu@flex.com>

Sent: Wednesday, 18 March, 2020 15:59

To: HuaZhen Luo <HuaZhen_Luo@waters.com>

Cc: Desmond Ann <Desmond_Ann@waters.com>; Edwin Koh <Edwin_Koh@waters.com>; Muhammad Zuhdi Sulong <muhammadzuhdi.binsulong@flex.com>

Subject: [EXT] RE: Waters Feb 2020 Calibration Claim -US\$696.37

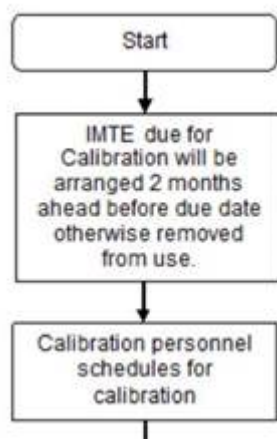
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Hi Hua Zhen

Per Flex procedure , Calibration coordinator will inform the calibration schedule 2 months before the due date. This is the reason some equipment still send to "old" vendor.

Can you also check equipment number 0431, model 485? It's not in the transfer list but you highlight below .

I copy calibration team Zuhdi in the loop if you need further information .



Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211

From: HuaZhen Luo <HuaZhen_Luo@waters.com>
Sent: Wednesday, March 18, 2020 10:29 AM
To: Amy Xu Xia Jie <amy.xu@flex.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>; Edwin Koh <Edwin_Koh@waters.com>
Subject: RE: Waters Feb 2020 Calibration Claim -US\$696.37

Hi Amy,

Can you please explain why the first 2 items were still sent o previous calibration house instead of Micro Precision?

Thanks

External Calibration for Equipment used in Waters@Kallang Place										
Feb 2020 External Calibration										
									SUM	USD 268.9
									10% Support Cost	USD 26.9
									Subtotal	USD 295.8
Conversion rate										1.3608
S/N	EQID	OWNER	Equipment Description	MANUFACTURER	MODEL	SERIAL NO.	CAL INTERVAL	CAL DATE	PO	Cost USD
1	0246	Joel Mamalateo Deduyo	Digital Multimeter	Fluke	179	90240092	12 Months	13-Feb-20	J12A09836	USD 52.91
2	0431	Joel Mamalateo Deduyo	Picoammeter	Keithley	485	435110	12 Months	18-Feb-20	J12A10184	USD 216.05
3	2769	Joel Mamalateo Deduyo	Electronic Weigh Balance	AND	HR200	12303631	06 Months	07-Feb-20	NA	USD 0.00

Luo HuaZhen
Senior Test Engineer

[T] +65 6593 7044
 [F] +65 6873 0820
 [W] www.waters.com
 [E] huazhen_luo@waters.com



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Waters Pacific Pte Ltd
 1 Science Park Road
 #02-08 The Capricorn
 Singapore Science Park II
 Singapore 117528

From: Amy Xu Xia Jie <amy.xu@flex.com>
Sent: Tuesday, 17 March, 2020 16:47
To: HuaZhen Luo <HuaZhen_Luo@waters.com>
Cc: Desmond Ann <Desmond_Ann@waters.com>
Subject: [EXT] Waters Feb 2020 Calibration Claim -US\$696.37

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Hi Hua Zhen

Pls refer to the attached Feb calibration claim .

Total claim amount US\$696.37

Please provide the PO to Flex before end of Mar .

Summary	Amount (US\$)	
Calibration Cost- Box Build	USD	459.80
Calibration Cost-PCBA	USD	-
At hoc-Spare and Misc	USD	236.57
Total	USD	696.37

Regards

Amy Xu Xiajie
Program Manager
65-6507 6143 Direct
65-9152 6350 Mobile
amy.xu@flex.com
1 Kallang Place
Singapore 339211



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