

NOTES:

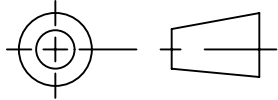
1. DESCRIPTION: TUBING, SEAMLESS
2. MATERIAL: 316L PER ASTM 632
3. TEMPER: BRIGHT ANNEALED MAX. HARDNESS Rb 80
4. GRAIN SIZE: 5 OR FINER PER ASTM E112 OR E1382
5. SIZE: O.D. 0.062 $\begin{smallmatrix} +.001 \\ -.000 \end{smallmatrix}$ TO O.D. FINISH REQUIREMENTS

I.D. 0.010 $\begin{smallmatrix} +.000 \\ -.002 \end{smallmatrix}$
6. SURFACE FINISH: O.D. 16 Ra MAX
FREE FROM AXIAL DIE MARKS AND
SCRATCHES.

I.D. AS DRAWN
7. CLEANLINESS: BORE TO HAVE NO LOOSE PARTICLES AND
TO BE FREE OF INORGANIC & ORGANIC
CONTAMINANTS.
8. LENGTH: STRAIGHT 12.0 FT. ± 1.0 INCH.
9. PACKAGING: BUNDLED & BOXED TO PROTECT FINISH.
10. CERTIFICATION: MATERIAL CERTIFICATION TO BE
SUPPLIED WITH ORDER
11. (REMOVED)
12. APPROVED SUPPLIER: HANDYTUBE CORPORATION



SOURCE CONTROL DRAWING

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009	DESIGN J. BUCHANAN 16-DEC-03	Waters 34 Maple Street, Milford, MA 01757-3696 U.S.A.			
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	DRAWN M. LEBEAU 16-DEC-03				
HAZARDOUS SUBSTANCE COMPLIANCE PER WATERS DOCUMENT 735001207	ENGR J. BUCHANAN 16-DEC-03				
NO VISIBLE BURRS UNDER 2X MAGNIFICATION UNLESS OTHERWISE SPECIFIED	TITLE TUBE, 316L SS, 1/16 OD X .010 ID, 16 RA				
THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY INFORMATION OF WATERS CORPORATION AND IT MAY NOT BE REPRODUCED, TRACED, MODIFIED OR DISCLOSED TO ANY THIRD PARTY OR USED IN ANY MANNER OTHER THAN AS EXPRESSLY AUTHORIZED BY WATERS CORPORATION. YOU WILL RETURN IT ON DEMAND OF WATERS.	 THIRD ANGLE PROJECTION		SIZE A	DWG NO 43000 1 10 2	REV H
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