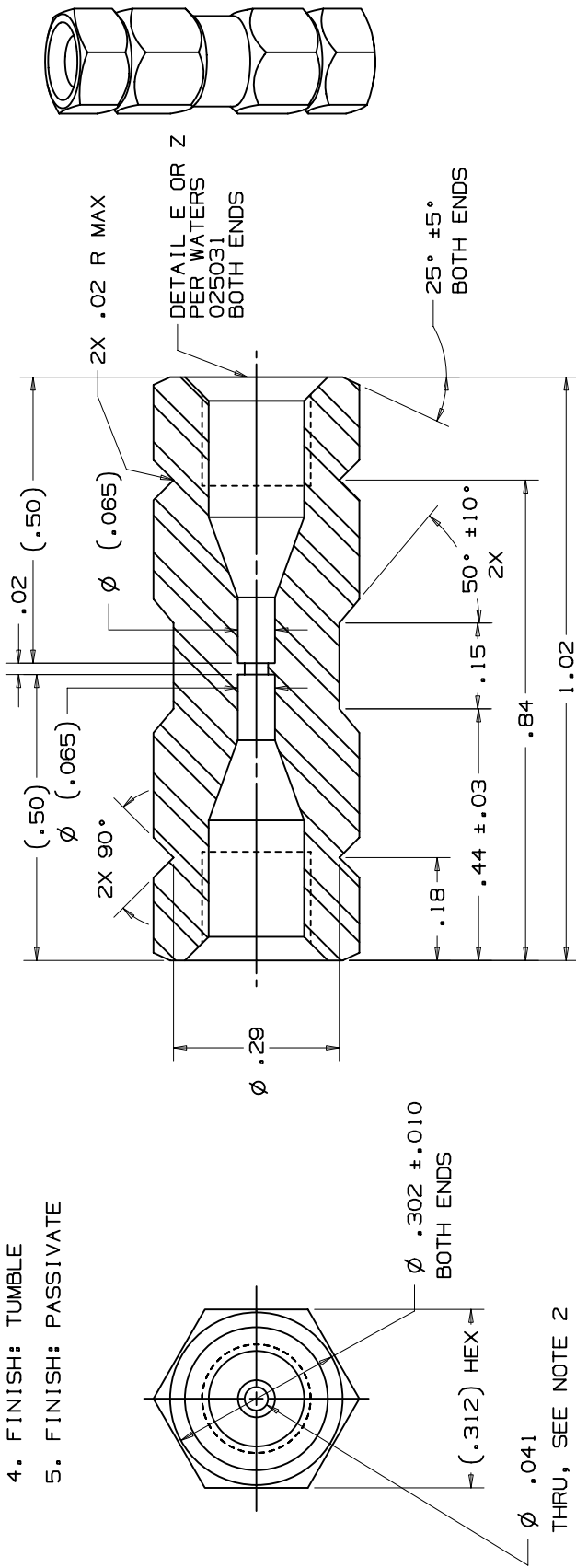


NOTES:

1. MATERIAL: 5/16 HEX, 316 STAINLESS STEEL
2. TWO .065 DIA. AND .041 DIA. TO BE CONCENTRIC WITHIN .008 FIM
3. ALL INSIDE AND OUTSIDE CORNERS .02 R MAX UNLESS NOTED
4. FINISH: TUMBLE
5. FINISH: PASSIVATE



|                                                                                                                                                                    |  |                                                                                                              |  |               |  |                                          |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------|--|---------------|--|------------------------------------------|--|
| FOR DIMENSIONING AND TOLERANCING USE ANSI Y14.5M 1982                                                                                                              |  | UNLESS OTHERWISE SPECIFIED                                                                                   |  | DESIGN        |  | Waters                                   |  |
| THIRD ANGLE PROJECTION                                                                                                                                             |  | All dimensions are in inches. Dimensions in brackets ( ) are metric. Remove all burrs and break sharp edges. |  | DRAWN         |  | 34 Maple Street                          |  |
| NEXT ASSY:                                                                                                                                                         |  | Tolerances: Decimals                                                                                         |  | CHECKED       |  | Milford, Massachusetts 01757-3686 U.S.A. |  |
| THIS DRAWING AND ALL INFORMATION HEREON IS THE PROPERTY OF WATERS CORPORATION. ANY COPYING, REPRODUCTION OR UNAUTHORIZED USE IS FORBIDDEN WITHOUT WRITTEN CONSENT. |  | .XX = $\pm$ .01<br>.XXX = $\pm$ .005                                                                         |  | ENGR          |  | TITLE                                    |  |
| SURFACE ROUGHNESS                                                                                                                                                  |  | DO NOT SCALE PRINT                                                                                           |  | ENGR          |  | UNION, .04 I.D.                          |  |
| B A S                                                                                                                                                              |  | MAY85                                                                                                        |  | SIZE DWG NO   |  | REV                                      |  |
| DO NOT SCALE PRINT                                                                                                                                                 |  | MAY85                                                                                                        |  | B             |  | WAT089801                                |  |
| SCALE                                                                                                                                                              |  | 5.5:1                                                                                                        |  | UNGRAPHICS 11 |  | SHEET 1 OF 1                             |  |

4 3 2 1

4 3 2 1