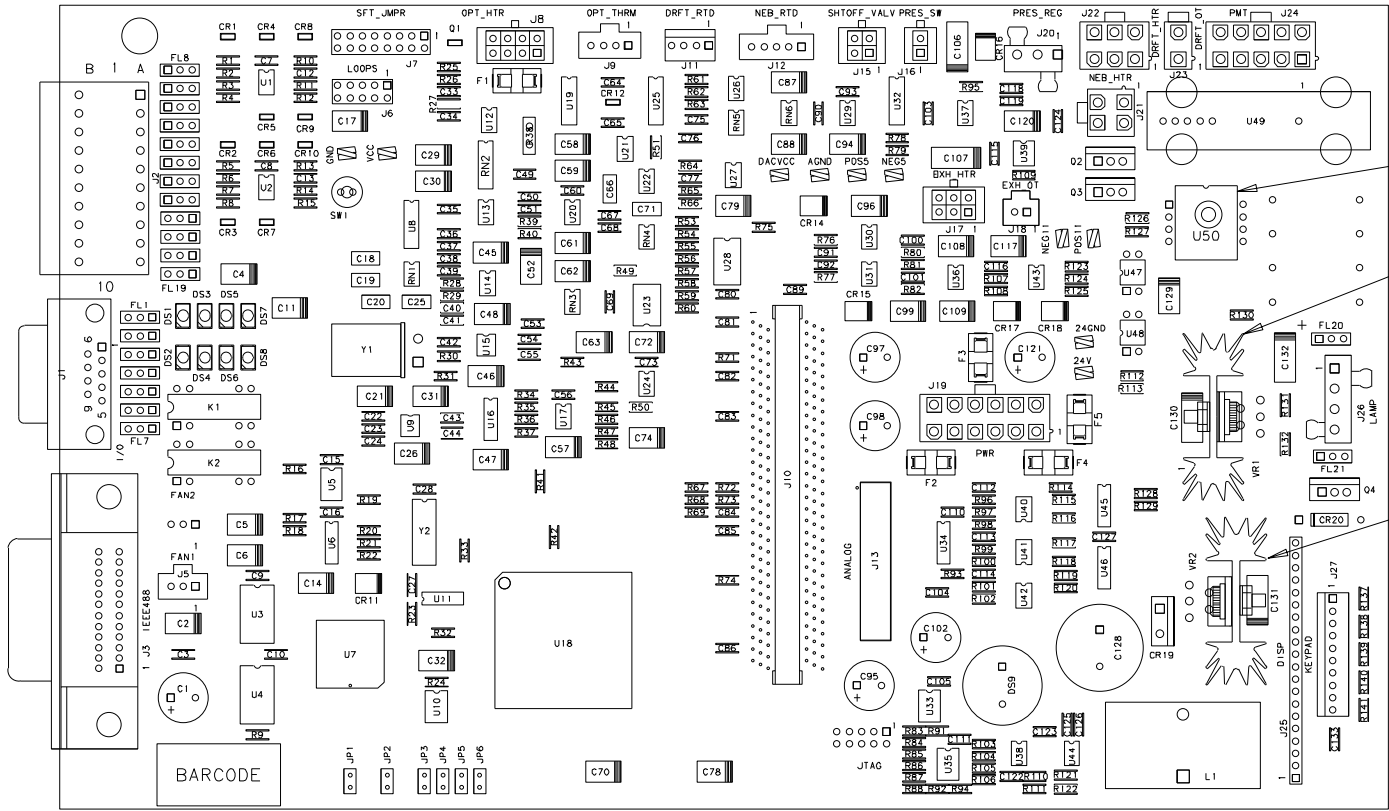
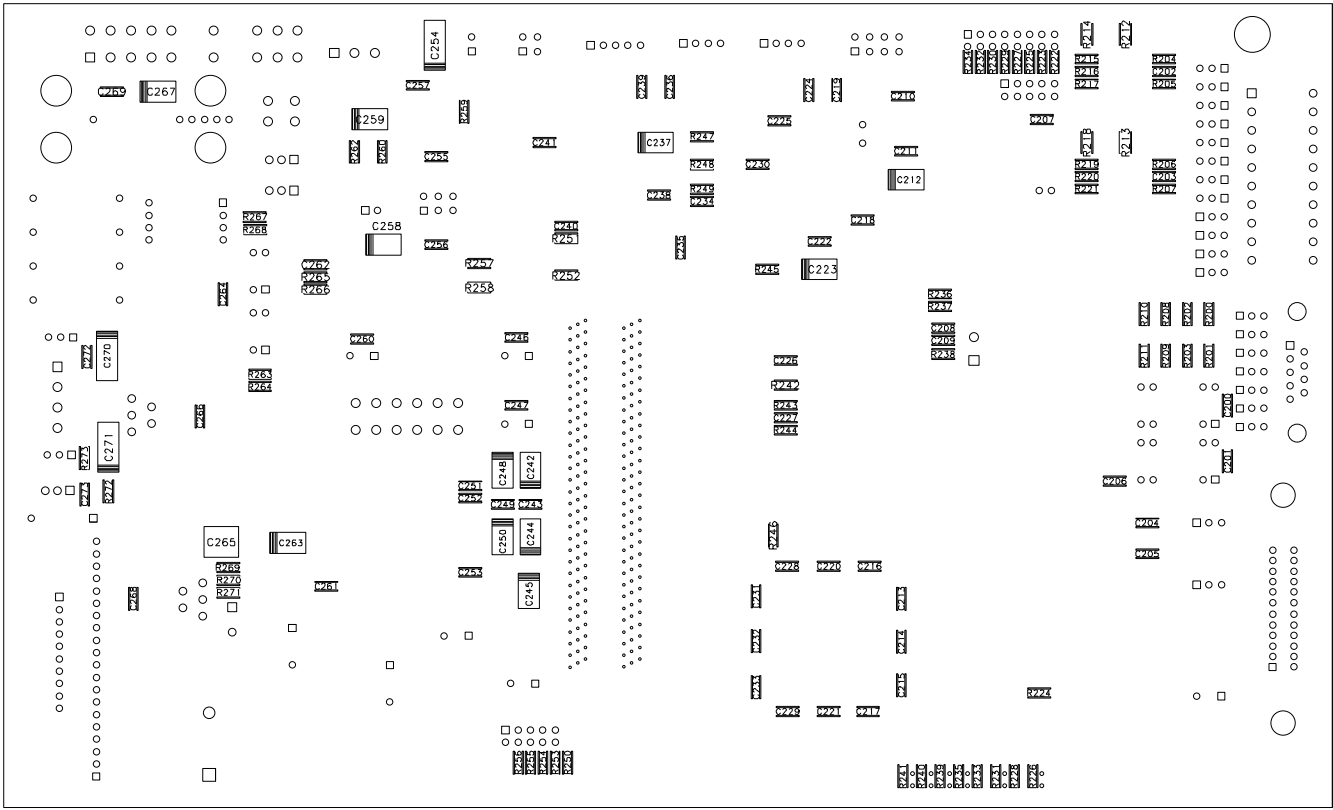
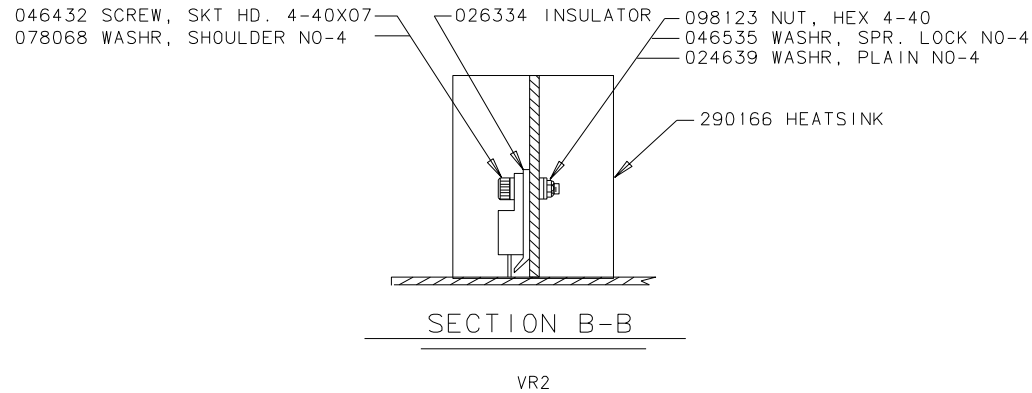
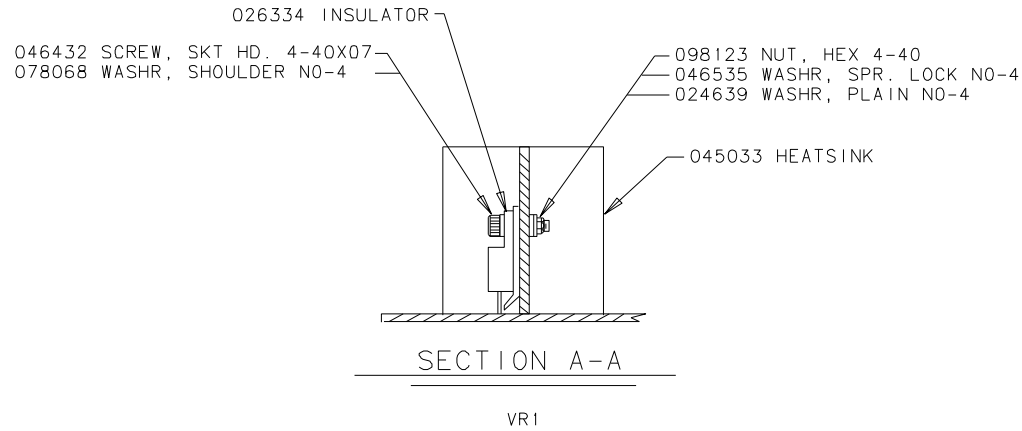




ASSEMBLY TOP SIDE



ASSEMBLY BOTTOM SIDE



NOTES:

- 1.0 ANY NON-PLUGGED VIA SHOULD BE CONSIDERED A TEST POINT VIA AND REQUIRES A SOLDER FILLET.
- 2.0 U50 (P/N 363000104) IS MOISTURE SENSITIVE. THEREFORE, DO NOT AUTOWASH U50 UNLESS THE TWO HOLES ARE SEALED. (ONE HOLE IS AT THE TOP OF THE TUBE AND THE OTHER HOLE IS IN THE WHITE AREA ON THE BASE). UNSEAL THE HOLES AFTER THE AUTOWASH.

SHEETS 2 THRU 11 ARE "A" SIZE.

FOR DIMENSION AND TOLERANCING USE ANSI Y 14.5M	UNLESS OTHERWISE SPECIFIED All dimensions are in inches. Remove all burrs and break sharp edges. Tolerances: Decimals .XX = ±.01 .XXX = ±.005 Angles = ± 0°30' SURFACE ROUGHNESS 63/ DO NOT SCALE PRINT	DESIGN R.METHE 06/21/02	Waters 34 Maple St. Milford, Ma 01757 U.S.A.	
		DRAWN R.METHE 06/21/02		
THIRD ANGLE PROJECTION NEXT ASSY:	BNGR	CHECKED	TITLE ASSY, PCB, 2420 PERSONALITY	
		BNGR		
THIS DRAWING AND ALL INFORMATION HEREON IS THE PROPERTY OF WATERS CORP. ANY COPYING, REPRODUCTION OR UNAUTHORIZED USE IS FORBIDDEN WITHOUT WRITTEN CONSENT.	APPD	BNGR	SIZE DWG NO D 210000204	REV E
		DO NOT SCALE PRINT	SCALE 1 : 1.5	MENTOR BOARDSTATION SHEET 1 OF 11