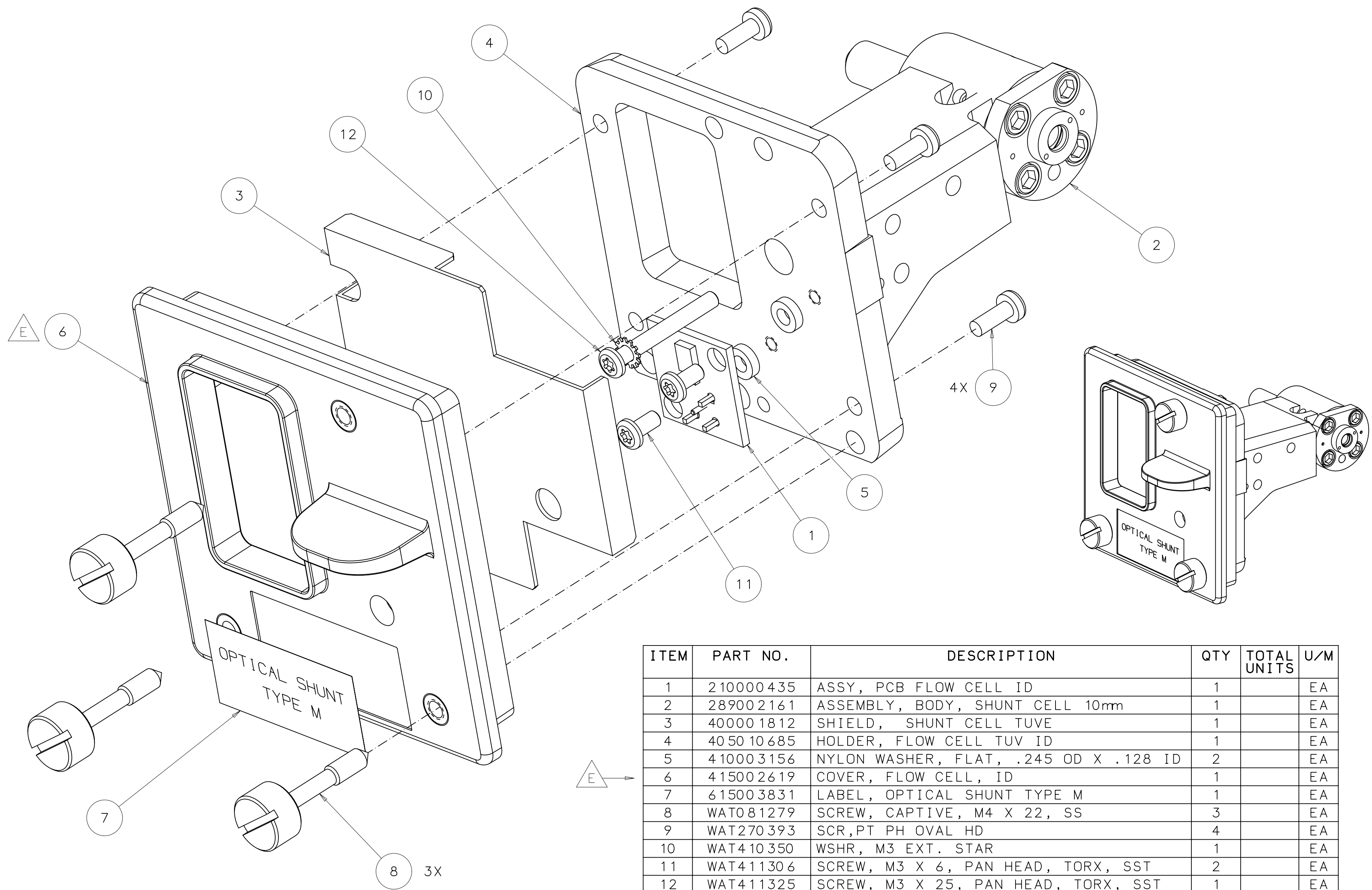
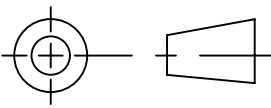




ITEM	PART NO.	DESCRIPTION	QTY	TOTAL UNITS	U/M
1	210000435	ASSY, PCB FLOW CELL ID	1		EA
2	289002161	ASSEMBLY, BODY, SHUNT CELL 10mm	1		EA
3	400001812	SHIELD, SHUNT CELL TUVE	1		EA
4	405010685	HOLDER, FLOW CELL TUV ID	1		EA
5	410003156	NYLON WASHER, FLAT, .245 OD X .128 ID	2		EA
6	415002619	COVER, FLOW CELL, ID	1		EA
7	615003831	LABEL, OPTICAL SHUNT TYPE M	1		EA
8	WAT081279	SCREW, CAPTIVE, M4 X 22, SS	3		EA
9	WAT270393	SCR,PT PH OVAL HD	4		EA
10	WAT410350	WSHR, M3 EXT. STAR	1		EA
11	WAT411306	SCREW, M3 X 6, PAN HEAD, TORX, SST	2		EA
12	WAT411325	SCREW, M3 X 25, PAN HEAD, TORX, SST	1		EA

FOR DIMENSION AND TOLERANCING USE ASME Y14.5M 1994



THIRD ANGLE PROJECTION

NEXT ASSY: N/A

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UNLESS OTHERWISE SPECIFIED

All dimensions are in inches. Dimensions in brackets [] are metric. Remove all burrs and break sharp edges.

Tolerances:
Decimals
.XX = ± .01
.XXX = ± .005
Angles = ± 1°

SURFACE ROUGHNESS 

DO NOT SCALE PRINT

DESIGN	C.GOMEZ 15JUN05
DRAWN	C.GOMEZ 15JUN05
ENGR	J.LEASON 15JUN05
ENGR	N/A
APPD	N/A



34 Maple Street
Milford, Massachusetts 01757-3696 U.S.A.

TITLE
ASSY, SHUNT
FLOW CELL TUVE
MEDIUM

SIZE C DWG NO 289002450 REV E

SCALE 2:1 VERSION 04 SHEET 1 OF 1