

## IQ-02 TEST SCRIP DATA SHEET:

**AMBIENT TEMPERATURE: 21 °C to 22 °C**

Verified using

**THERMOHYGROGRAPH**

Serial Number : 5650

EQID : 0418EQID : 0418

Calibration Due Date: 07-Jan-2021

**flex**  
SKW-MFG4018-00  
Temperature and Humidity Monitoring Record

Rev: A  
Form A

(1) Month / Year : Mar 20 (4) Equipment Used : Thermohygrograph (5) EQ ID : 0418  
(2) Floor Level : 5th Floor (3) Serial Number : 5650 (6) Temperature Range : 18°C to 30°C  
(7) Area : Production (8) Calibration due date : 07 Jan 21 (9) Humidity Range : 25%RH to 85%RH

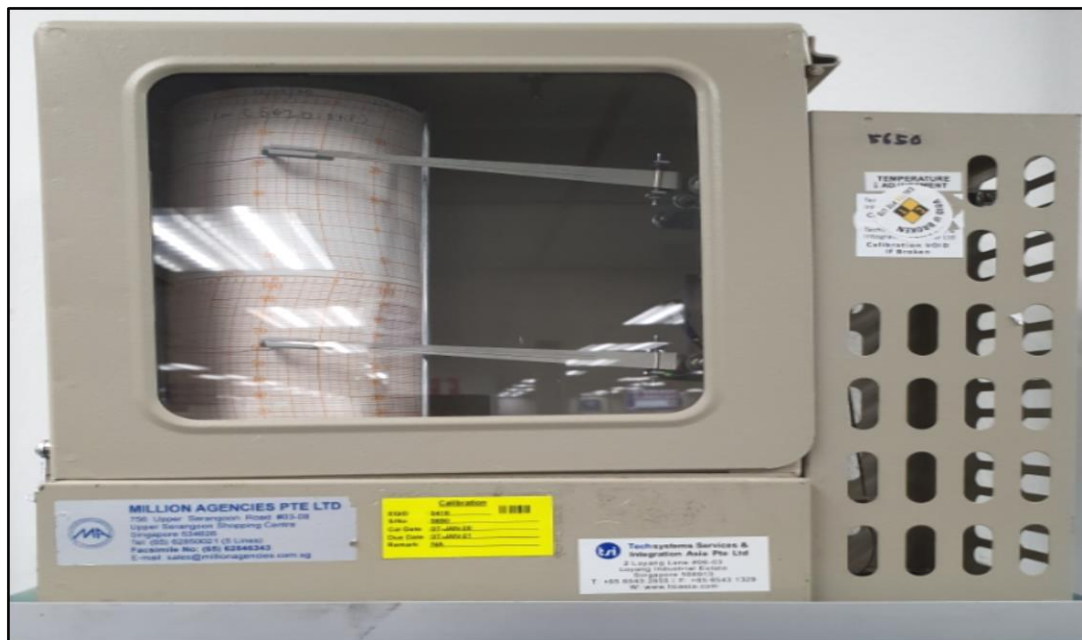
| Date Check | (10) Time Check | Measurement          |                      |                          |                          | (15) Within Spec. (Check since the last recording) | (16) Out of Control Record |                     |               |               | (21) Name / Signature | (22) NCMR |
|------------|-----------------|----------------------|----------------------|--------------------------|--------------------------|----------------------------------------------------|----------------------------|---------------------|---------------|---------------|-----------------------|-----------|
|            |                 | (11) Min. Temp. (°C) | (12) Max. Temp. (°C) | (13) Min. Humidity (%RH) | (14) Max. Humidity (%RH) |                                                    | (17) Temp. (°C)            | (18) Humidity (%RH) | (19) Date Out | (20) Time Out |                       |           |
| 1          | X               | X                    | X                    | X                        | X                        | Yes / No                                           | X                          | X                   | X             | X             | Yep him wah g         | X         |
| 2          | 0714            | 21                   | 22                   | 51                       | 55                       | (Yes) No                                           | NA                         | NA                  | NA            | NA            | Yep him wah g         | NA        |
| 3          | 0734            | 21                   | 22                   | 53                       | 54                       | (Yes) No                                           | NA                         | NA                  | NA            | NA            | Yep him wah g         | NA        |
| 4          |                 |                      |                      |                          |                          | Yes / No                                           |                            |                     |               |               |                       |           |
| 5          |                 |                      |                      |                          |                          | Yes / No                                           |                            |                     |               |               |                       |           |
| 6          |                 |                      |                      |                          |                          | Yes / No                                           |                            |                     |               |               |                       |           |

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**RELATIVE HUMIDITY: 51 % to 55 %**  
Verified using  
**THERMOHYGROGRAPH**  
Serial Number : 5650  
EQID : 0418EQID : 0418  
Calibration Due Date: 07-Jan-2021



| Calibration |             |
|-------------|-------------|
| EQID        | : 0418      |
| S/No        | : 5650      |
| Cal Date    | : 07-JAN-20 |
| Due Date    | : 07-JAN-21 |
| Remark      | : NA        |

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## ELECTRICAL SUPPLY :

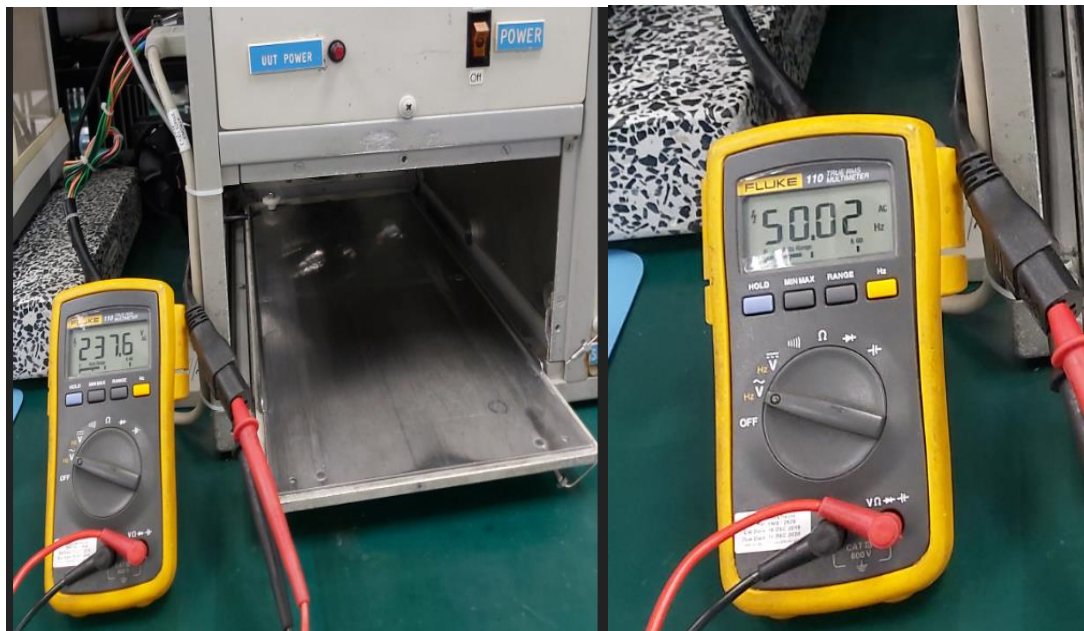
Verified using :

FLUKE 110 TRUE RMS MULTIMETER

Serial Number: 85730619

EQID: 0245

Calibration Due Date: 16-Dec-2020



| <u>Calibration</u> |             |
|--------------------|-------------|
| EQID               | : 0245      |
| S/No               | : 85730619  |
| Cal Date           | : 16-DEC-19 |
| Due Date           | : 16-DEC-20 |
| Remark             | : NA        |

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## Minimum 4 dedicated outlets

### ELECTRICAL OUTLET

TE82526 Pump  
Tray Tester (AC Line)

LCD Monitor (AC  
Line\_

Computer Work  
Station (AC Line



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**AND HR 200  
Electronics Balance  
(AC Line)**



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**NETWORK AVAILABLE : Minimum of 1 dedicated network**

Blue Sticker : Dedicated network for Pump Tray Area



WS-9 is a dedicated network

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**WORK SPACE:** The system has sufficient room for the test station, UUT and service



**TEST STATION BENCH :** The test station bench is large and strong enough to support the station



|                        |                                                                             |
|------------------------|-----------------------------------------------------------------------------|
| DOCUMENT TITLE:        | TEST SPECIFICATION AND PROCEDURE, ALLIANCE PUMPTRAY                         |
| SYSTEM/ASSEMBLY NAME:  | ALLIANCE PUMPTRAY                                                           |
| PART NUMBER AFFECTED   | 279000419, 279000524, 289000526, 700000713, 700001030, WAT270463, WAT271078 |
| TEST EQUIPMENT NAME:   | ALLIANCE PUMPTRAY TESTER                                                    |
| TEST EQUIPMENT NUMBER: | TE82526                                                                     |
| TEST SOFTWARE:         | *1.0*                                                                       |

|             |             |       |                |
|-------------|-------------|-------|----------------|
| AUTHOR(S):  | MIKE COTTER | DATE: | April 30, 1998 |
| REVISED BY: | MIKE COTTER | DATE: | May 05, 2016   |

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## IQ-04: Test Software and Instrument Firmware Version



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## **IQ-05 Test Script Data Sheet:**

**Station does not have Pinch Points/ sharp edges**  
**Glass Bottle is secured by plastic container**



Glass Bottles  
secured inside the  
container

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