

Title: individual Training Form

Document No: 730002657

Version No: 00

Page 1 of 1

Training Type:	Read and Understood		
Name:	Luo HuaZhen	Employee ID¹	618078
Date of Training	19SEP2019		
Comments:	N/A		

Document Number	Title	Rev. #
730004135	Installation Qualification Protocol	03


Senior Test Engineer
19SEP2019
 Employee's Signature Title Date

N/A self trained
JG 19SEP2019
 Trainer's Signature Title Date

¹ Without preceding "90"

IQ-02 TEST SCRIP DATA SHEET:

AMBIENT TEMPERATURE: 21 °C to 22 °C

Verified using

THERMOHYGROGRAPH

Serial Number : 5650

EQID : 0418

Calibration Due Date: 07-Jan-2021

flex
SKW-MFG4018-00
Temperature and Humidity Monitoring Record

Rev: A
Form A

⁽¹⁾ Month / Year : Mar 20 ⁽⁴⁾ Equipment Used : Thermohygrograph ⁽⁷⁾ EQ ID : 0418
⁽²⁾ Floor Level : 5th Floor ⁽⁵⁾ Serial Number : 5650 ⁽⁶⁾ Temperature Range : 18°C to 30°C
⁽³⁾ Area : Production ⁽⁸⁾ Calibration due date : 07 Jan 21 ⁽⁹⁾ Humidity Range : 25%RH to 85%RH

Date Check	⁽¹⁰⁾ Time Check	Measurement				⁽¹³⁾ Within Spec. (Check since the last recording)	⁽¹⁴⁾ Out of Control Record				⁽²¹⁾ Name / Signature	⁽²²⁾ NCMR
		⁽¹¹⁾ Min. Temp. (°C)	⁽¹²⁾ Max. Temp. (°C)	⁽¹⁵⁾ Min. Humidity (%RH)	⁽¹⁶⁾ Max. Humidity (%RH)		⁽¹⁷⁾ Temp. (°C)	⁽¹⁸⁾ Humidity (%RH)	⁽¹⁹⁾ Date Out	⁽²⁰⁾ Time Out		
1	X	X	X	X	X	Yes / No	X	X	X	X	Yep him wah q	X
2	0714	21	22	51	55	(Yes) No	NA	NA	NA	NA	Yep him wah q	NA
3	0734	21	22	53	54	(Yes) No	NA	NA	NA	NA	Yep him wah q	NA
4						Yes / No						
5						Yes / No						
6						Yes / No						

RELATIVE HUMIDITY: 51 % to 55 %

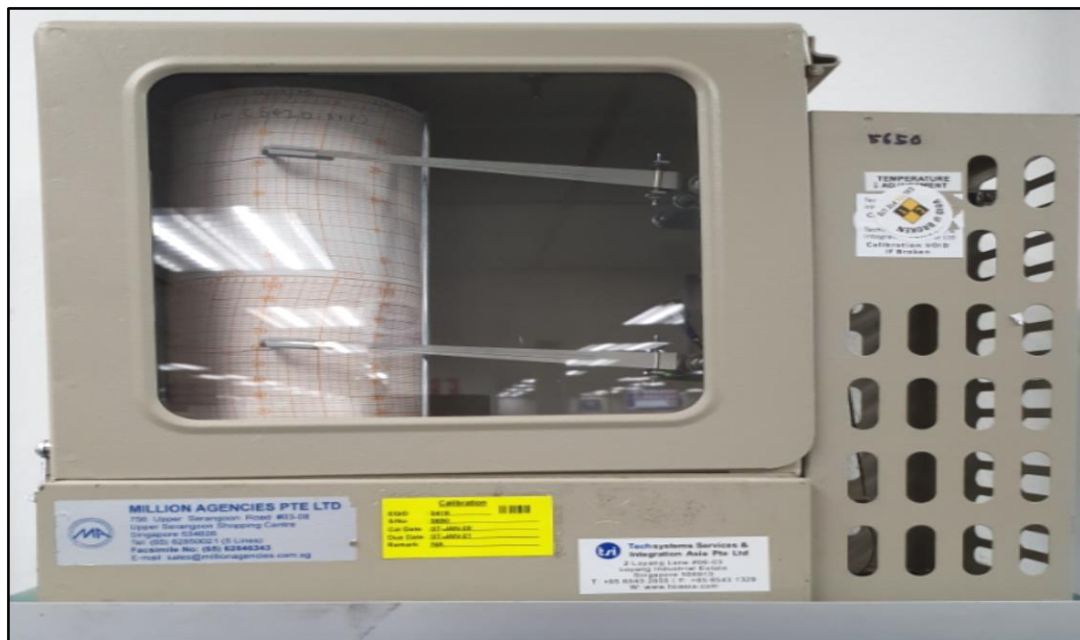
Verified using

THERMOHYGROGRAPH

Serial Number : 5650

EQID : 0418

Calibration Due Date: 07-Jan-2021



<u>Calibration</u>	
EQID	: 0418
S/No	: 5650
Cal Date	: 07-JAN-20
Due Date	: 07-JAN-21
Remark	: NA

ELECTRICAL SUPPLY :

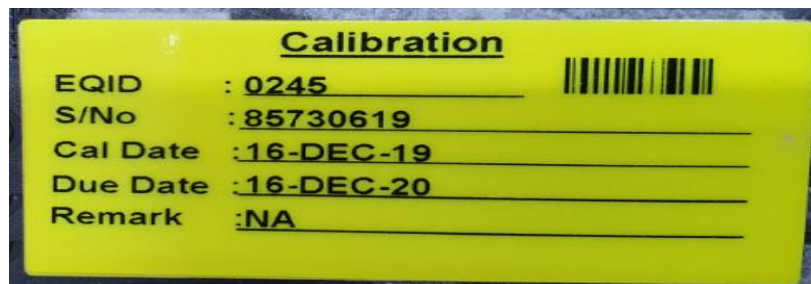
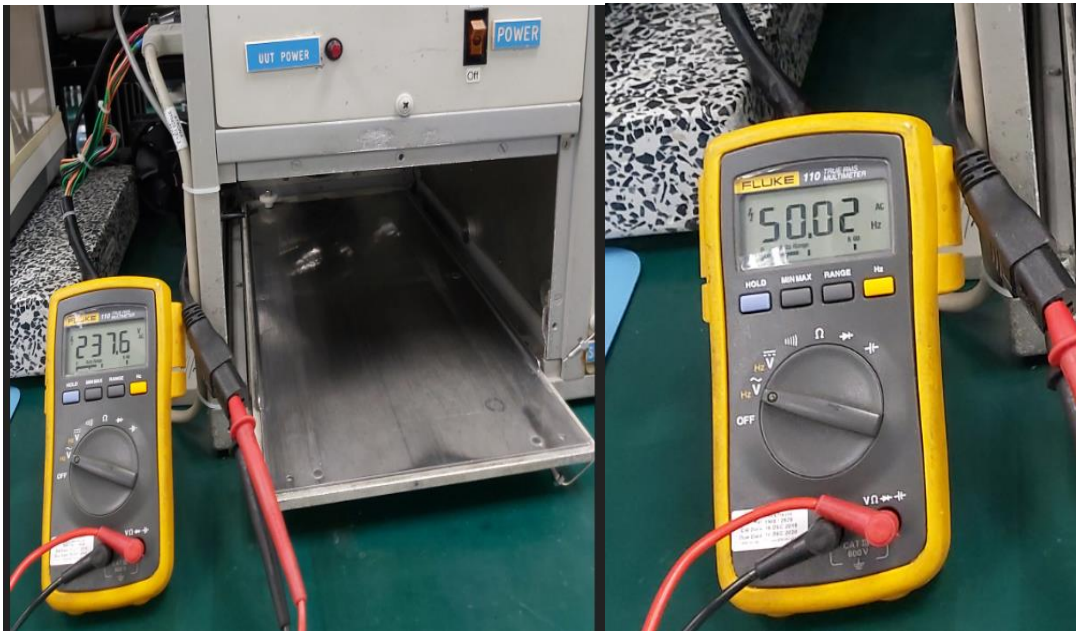
Verified using :

FLUKE 110 TRUE RMS MULTIMETER

Serial Number: 85730619

EQID: 0245

Calibration Due Date: 16-Dec-2020



Minimum 4 dedicated outlets

ELECTRICAL OUTLET

TE82526 Pump
Tray Tester (AC Line)

LCD Monitor (AC
Line_

Computer Work
Station (AC Line



**AND HR 200
Electronics Balance
(AC Line)**



NETWORK AVAILABLE: Minimum of 1 dedicated network
Blue Sticker : Dedicated network for Pump Tray Area



WS-9 is a dedicated network

WORK SPACE: The system has sufficient room for the test station, UUT and service

TE82526 Pump
Tray Tester



TEST STATION BENCH : The test station bench is large and strong enough to support the station



DOCUMENT TITLE:	TEST SPECIFICATION AND PROCEDURE, ALLIANCE PUMPTRAY
SYSTEM/ASSEMBLY NAME:	ALLIANCE PUMPTRAY
PART NUMBER AFFECTED	279000419, 279000524, 289000526, 700000713, 700001030, WAT270463, WAT271078
TEST EQUIPMENT NAME:	ALLIANCE PUMPTRAY TESTER
TEST EQUIPMENT NUMBER:	TE82526
TEST SOFTWARE:	*1.0*

AUTHOR(S):	MIKE COTTER	DATE:	April 30, 1998
REVISED BY:	MIKE COTTER	DATE:	May 05, 2016

IQ-04: Test Software and Instrument Firmware Version



IQ-05 Test Script Data Sheet:

**Station does not have Pinch Points/ sharp edges
Glass Bottle is secured by plastic container**



Glass Bottles
secured inside the
container

